

14 – Technology of Vision

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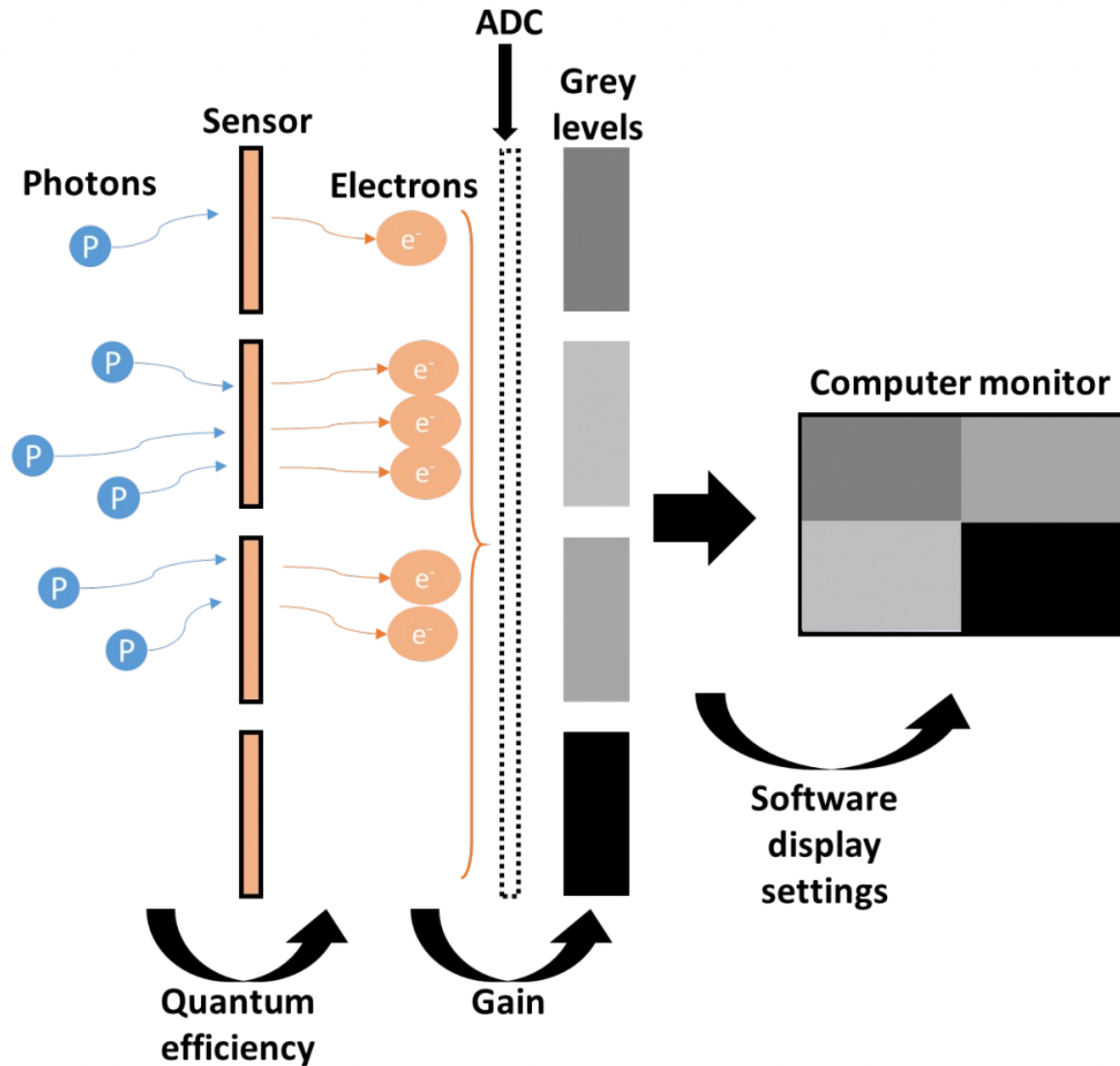
URL: www.ee.ic.ac.uk/pcheung/teaching/DE4_DVS/

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Three Categories of Vision Technology

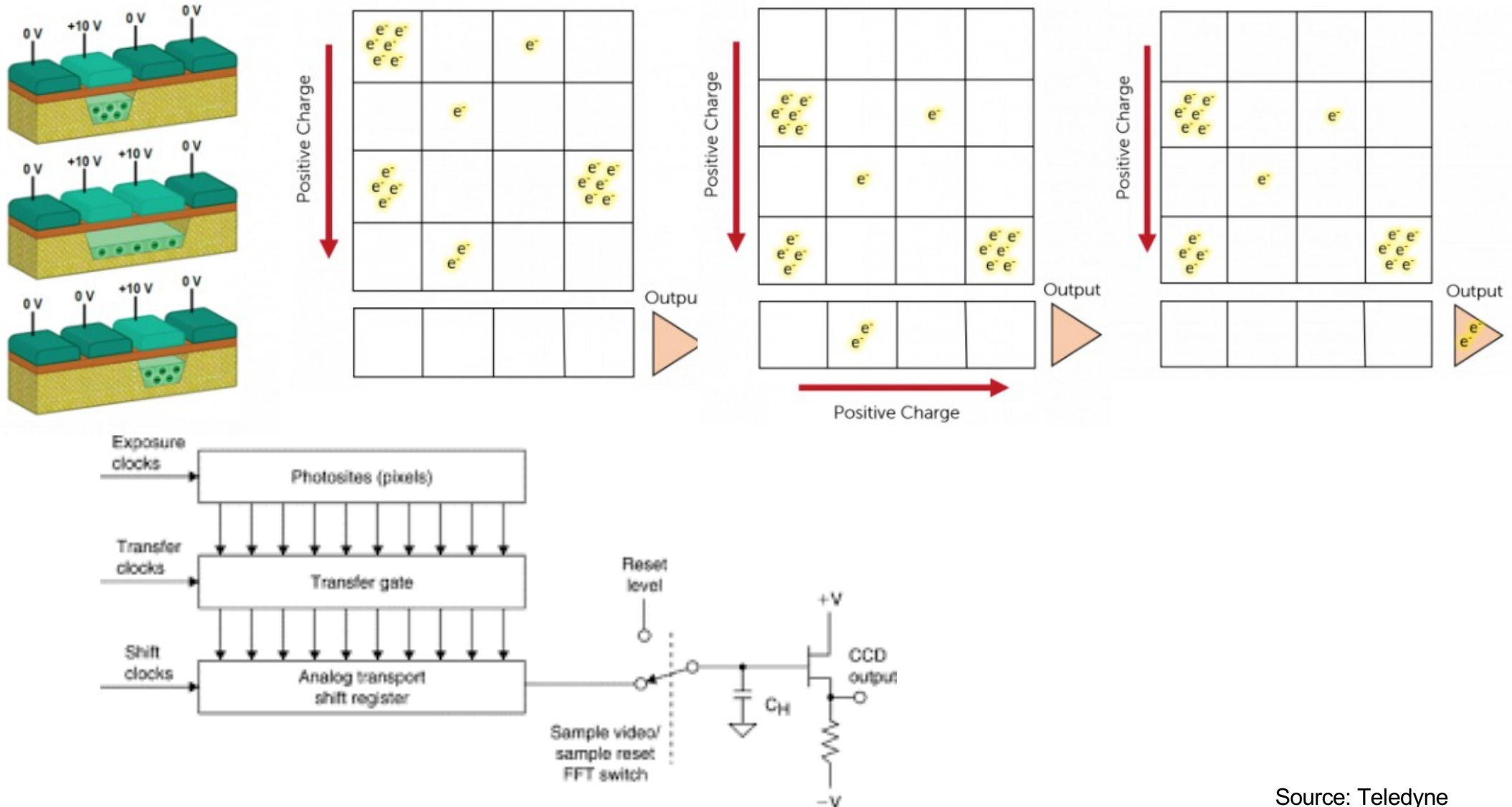
- ◆ Sensors for vision
 - ◆ Visible light image sensors
 - ◆ IR image sensors
 - ◆ Time of Flight (ToF) image sensors
- ◆ Display Technology
 - ◆ Thin-film Transistor (TFT) Liquid Crystal Displays(LCD)
 - ◆ In-Plan Switch (IPS) Liquid Crystal Displays (LCD)
 - ◆ Organic LED (OLED) Displays
 - ◆ Digital Light Processing (DLP) Projectors
- ◆ Visual Data Processors
 - ◆ Graphics Processing Units (GPU)
 - ◆ AI/Neuro Processors

Photons to Electrons



Source: Teledyne

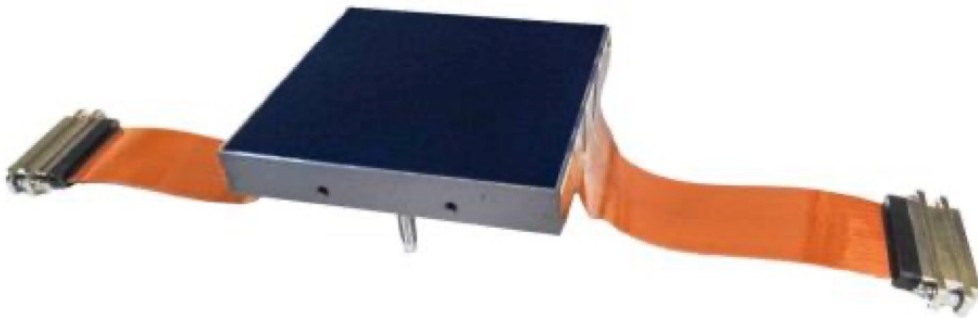
CCD Sensor Technology



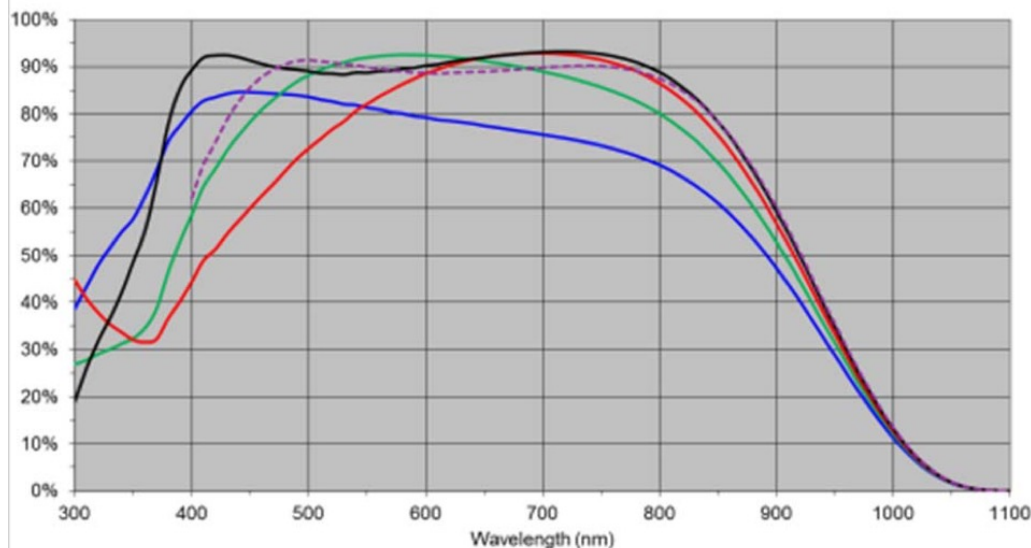
Source: Teledyne

Example of a CCD Sensor

Teledyne CCD290-99 Scientific CCD Sensor, 9216 x 9232 Pixels



Typical QE at -100°C. Deep depletion silicon



Number of pixels	9216 (H) × 9232 (V)
Pixel size	10 μm square
Image area	92.2 mm × 92.4 mm
Outputs	16
Package size	98.5 × 93.7 mm
Package format	Silicon carbide with two flexi connectors
Focal plane height, above base	20.0 mm
Connectors	Two 51-way micro-D
Flatness	20 μm (peak to valley)
Amplifier sensitivity	7.5 $\mu\text{V}/\text{e}^-$
Read-out noise	4 e^- at 0.5 MHz 2.5 e^- at 50 kHz
Maximum pixel data rate	3 MHz
Charge storage (pixel full well)	90,000 e^-
Dark signal	4 $\text{e}^-/\text{pixel}/\text{hour}$ (at -100 °C)

Source: Teledyne

Example of a CCD Camera

DXM 1200 Digital Eclipse Hardware



Specification	Nikon DXM 1200
Maximum Pixel Output	12 Million
CCD	Sony ICX085AK (Bayer Mosaic Filters)
Pixel Size (Shape)	6.7 Microns (Square)
CCD Chip Size	10.0 (H) x 8.7 (V) (Millimeters)
CCD Cooling	None
Fastest Shutter Speed	1/12000 Seconds
Slowest Shutter Speed	170 Seconds
Sensitivity Setting	3 Levels (Normal, High, Max)
Exposure Control	Manual
Signal/Noise	50 dB
Dynamic Range	8 Bits (48 dB)
Dark Current	4 Electrons/Pixel/Second
Read Noise	16 Electrons/Pixel
Well Depth	16,000 Electrons
Resolution	1800 TV Lines
Live Image Display Rate	12 Frames/Second
Maximum Image Size	3840 x 3072 Pixels
Image Storage Format	TIF, BMP, JPG
Lens Mount	C-mount
Computer Interface	PCI BusMaster

Source: Nikon

Sample images from CCD microscope

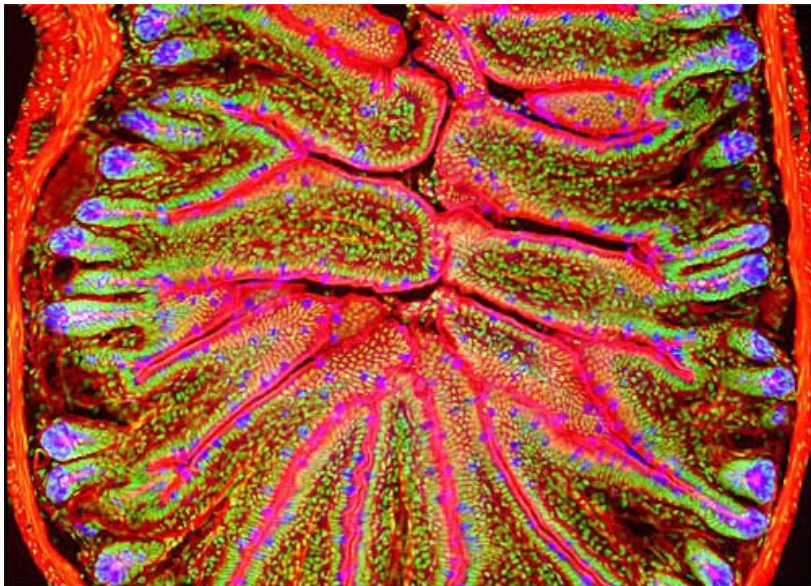
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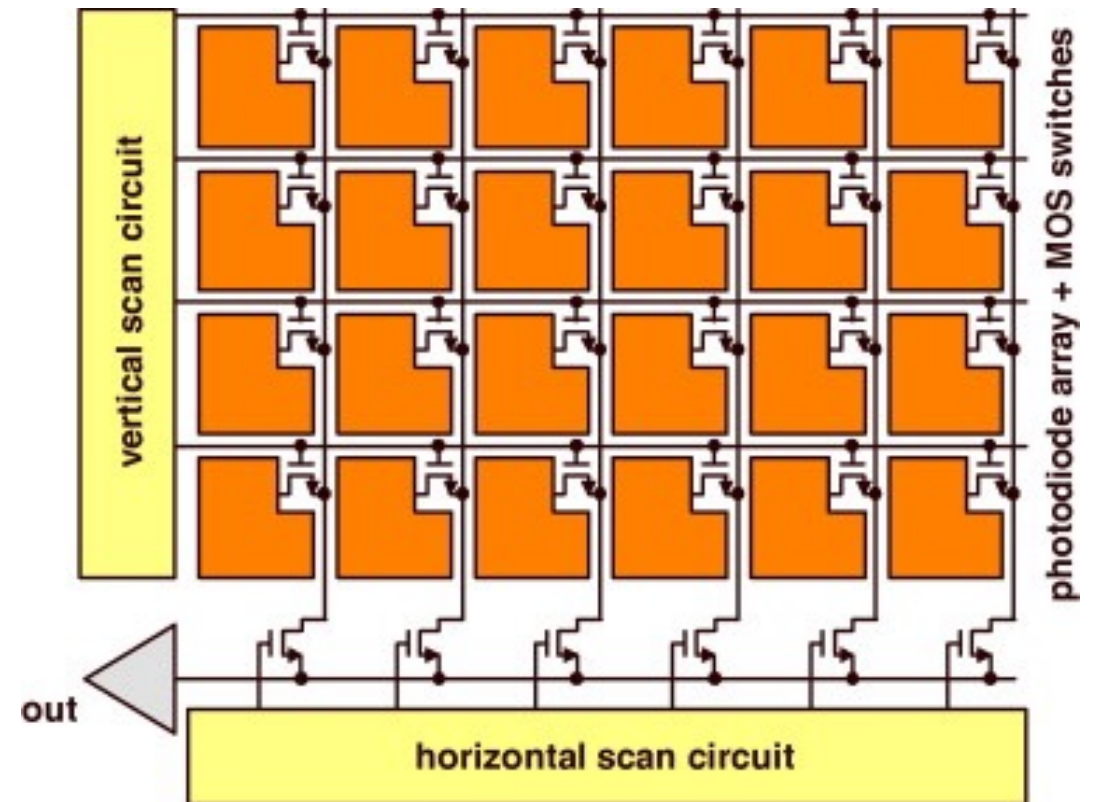
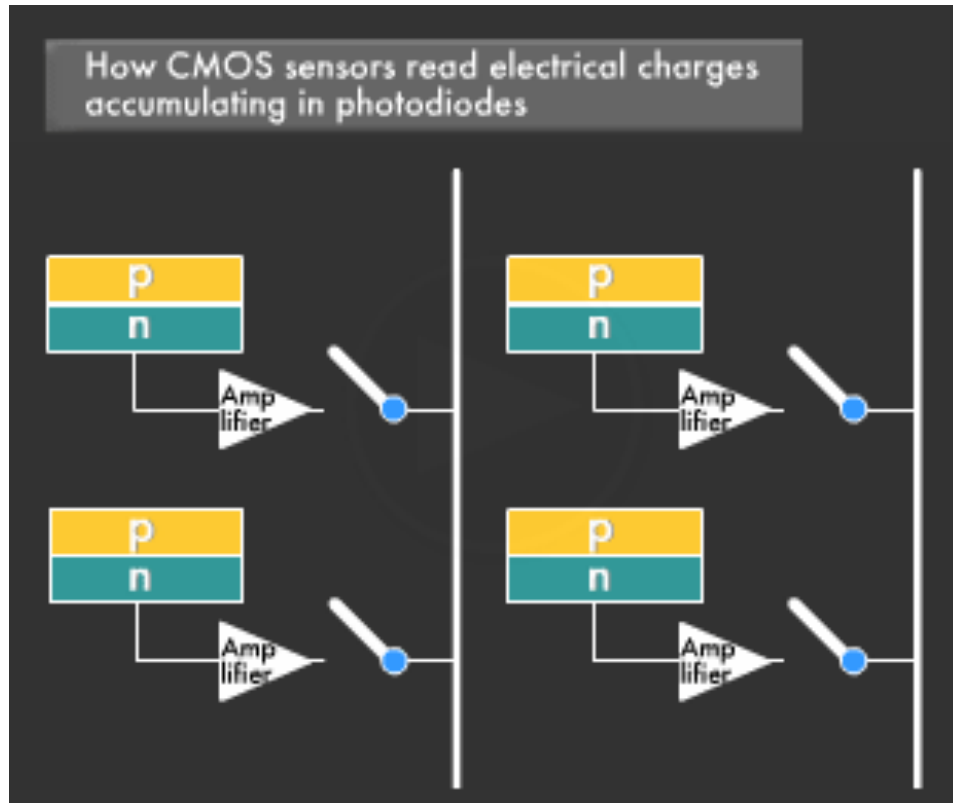


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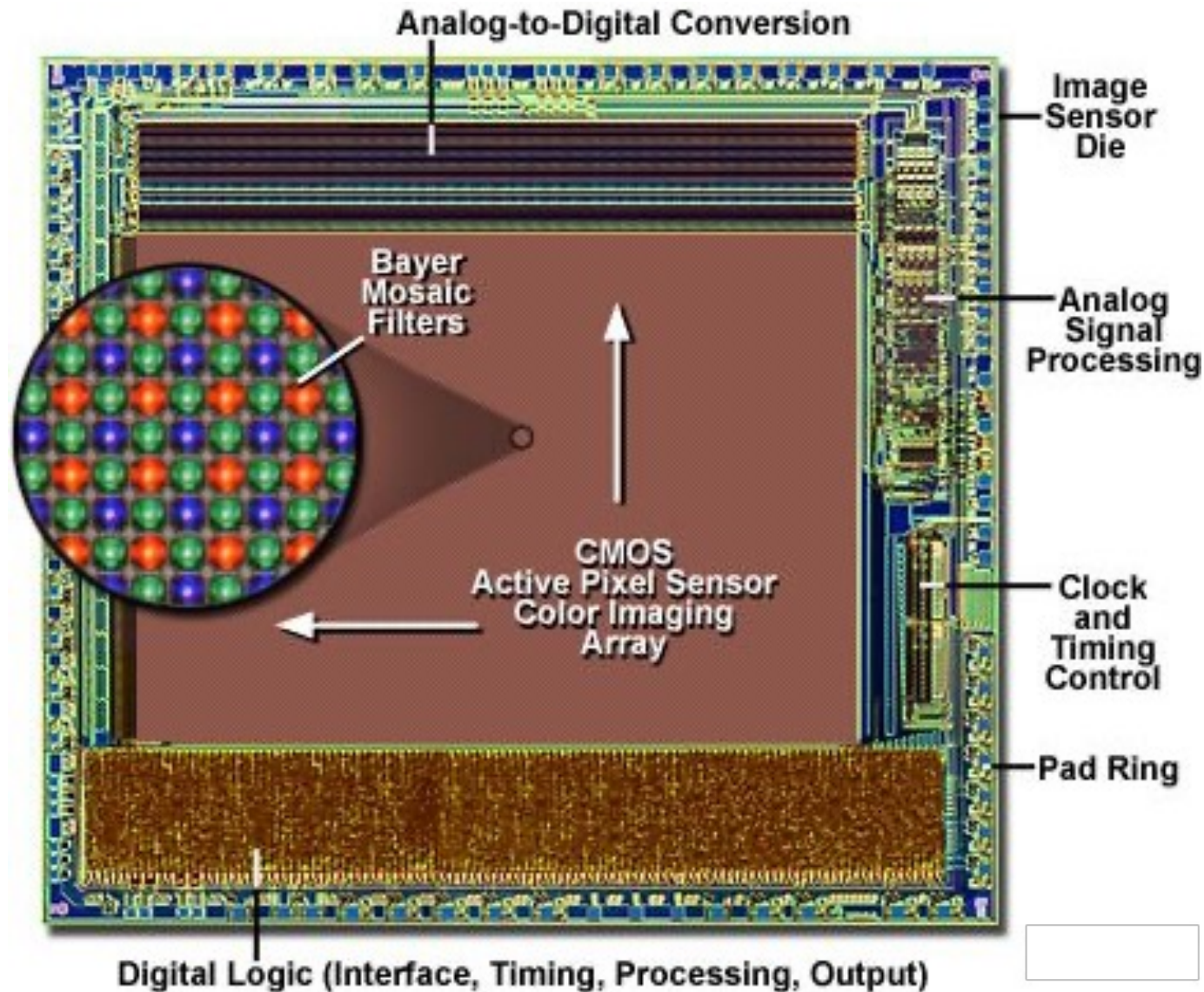
Source: Nikon

CMOS Sensor – photodiode array



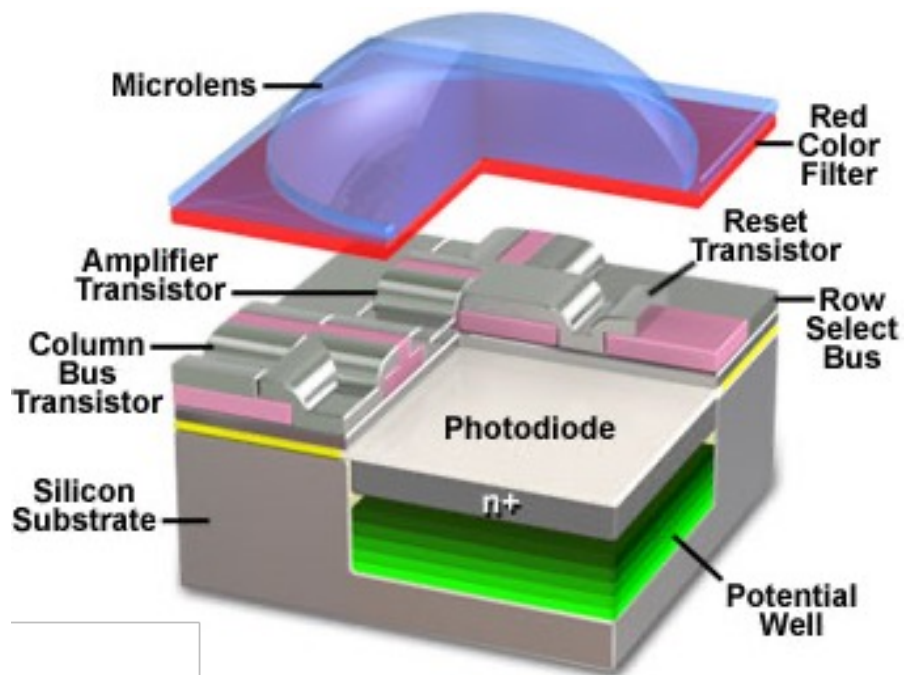
Source: Canon

Structure of a CMOS Sensor Device

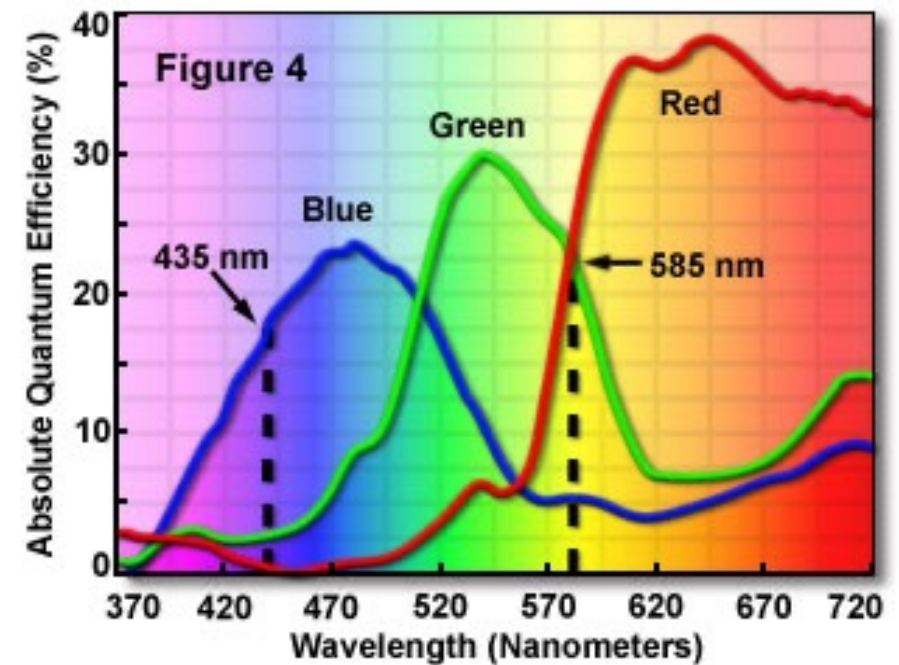


Source: Olympus

Bayer Mosaic Filter arrangement

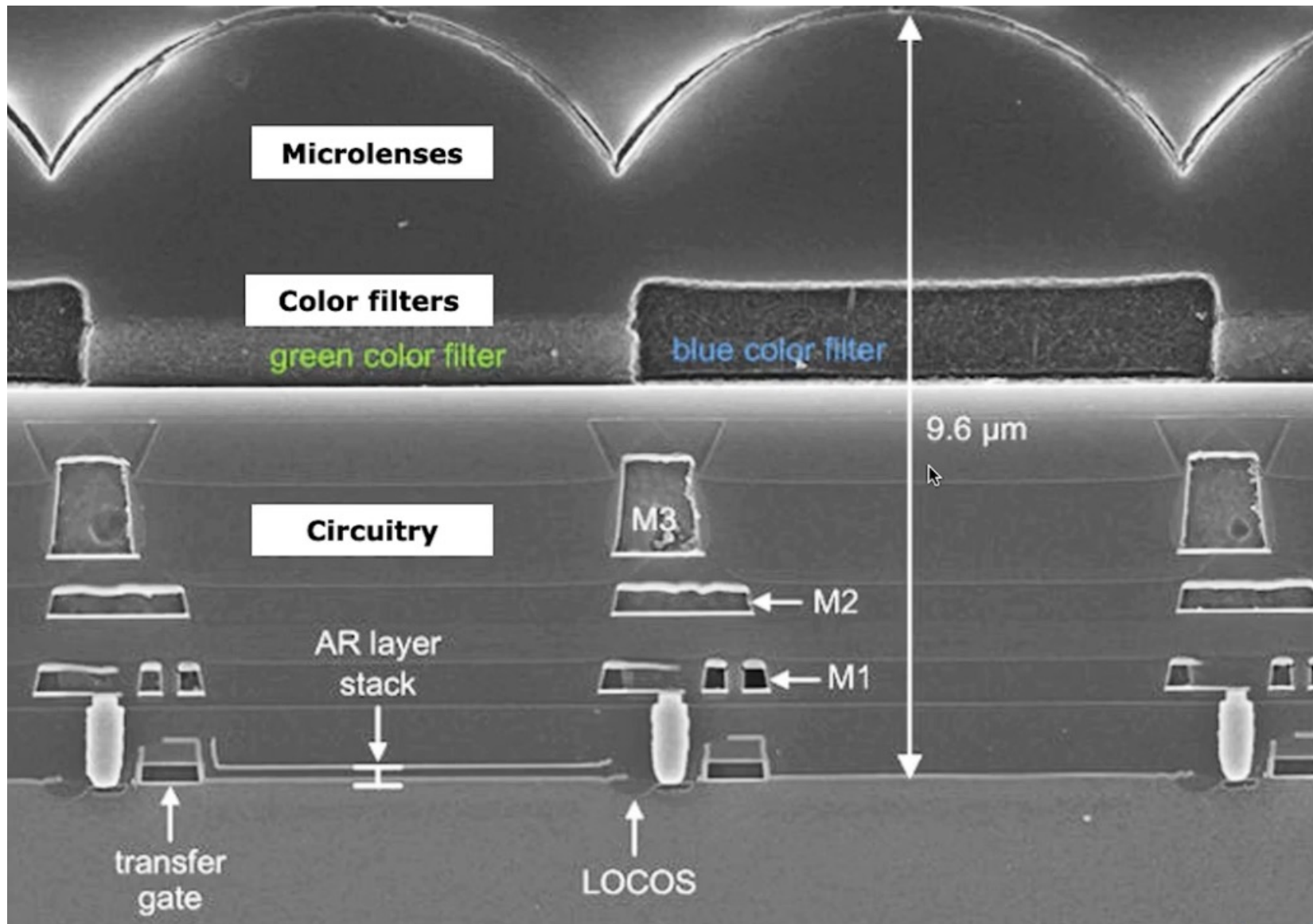


Bayer Filter Transmission Spectral Profiles



Source: Olympus

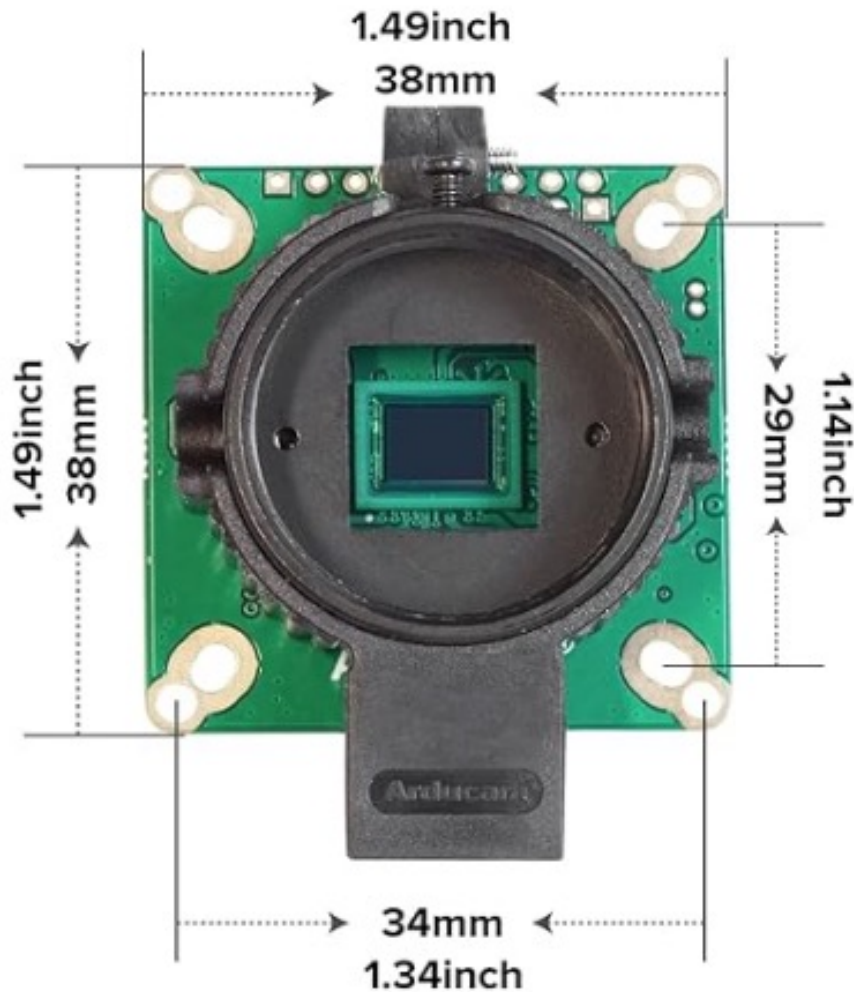
SEM image of Cross Section of a CMOS Sensor



Low Cost Camera - Raspberry Pi

	Camera Module v1	Camera Module v2	Camera Module 3	Camera Module 3 Wide	HQ Camera	GS Camera
Net price	\$25	\$25	\$25	\$35	\$50	\$50
Size	Around 25 × 24 × 9 mm	Around 25 × 24 × 9 mm	Around 25 × 24 × 11.5 mm	Around 25 × 24 × 12.4 mm	38 x 38 x 18.4mm (excluding lens)	38 x 38 x 19.8mm (29.5mm with adaptor and dust cap)
Weight	3g	3g	4g	4g	30.4g	34g (41g with adaptor and dust cap)
Still resolution	5 Megapixels	8 Megapixels	11.9 Megapixels	11.9 Megapixels	12.3 Megapixels	1.58 Megapixels
Video modes	1080p30, 720p60 and 640 × 480p60/90	1080p47, 1640 × 1232p41 and 640 × 480p206	2304 × 1296p56, 2304 × 1296p30 HDR, 1536 × 864p120	2304 × 1296p56, 2304 × 1296p30 HDR, 1536 × 864p120	2028 × 1080p50, 2028 × 1520p40 and 1332 × 990p120	1456 x 1088p60
Sensor	OmniVision OV5647	Sony IMX219	Sony IMX708	Sony IMX708	Sony IMX477	Sony IMX296
Sensor resolution	2592 × 1944 pixels	3280 × 2464 pixels	4608 x 2592 pixels	4608 x 2592 pixels	4056 x 3040 pixels	1456 x 1088 pixels
Sensor image area	3.76 × 2.74 mm	3.68 x 2.76 mm (4.6 mm diagonal)	6.45 x 3.63mm (7.4mm diagonal)	6.45 x 3.63mm (7.4mm diagonal)	6.287mm x 4.712 mm (7.9mm diagonal)	6.3mm diagonal
Pixel size	1.4 µm × 1.4 µm	1.12 µm x 1.12 µm	1.4 µm x 1.4 µm	1.4 µm x 1.4 µm	1.55 µm x 1.55 µm	3.45 µm x 3.45 µm

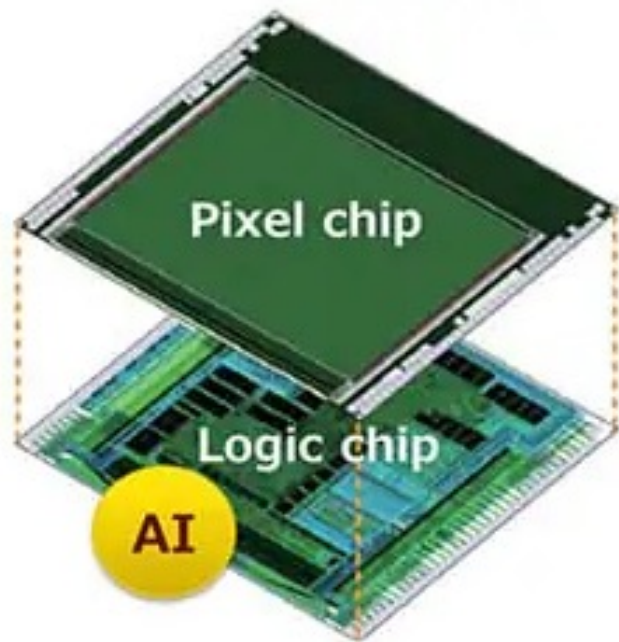
Low Cost Camera - Raspberry Pi



Resolution	4056 (H) x 3040 (V)
Megapixels	12.3MP
Supply Voltage	1.05 V (Digital), 1.8 V (Interface), 2.8 V (Analog)
Chroma	Color, RGB
Shutter Type	Rolling Shutter Only
Frame Rate	15 to 240 fps, depending on the video mode
ADC resolution	10-bit, 12-bit
Pixel Size	1.55 μm (H) x 1.55 μm (V)
Interface	MIPI 2-lane/4-lane, D-PHY V1.2
Data Rate	Max. 2.1Gbps/lane
Clock Frequency	6-27 MHz


Source: Raspberry Pi Foundation

Sony's Latest Sensor



**Intelligent vision sensor
stacked configuration**

<Main functions on the logic chip>

- 
- ✓ Conventional image sensor operation circuit
 - ✓ ISP which processes the image signal
 - ✓ Original DSP dedicated to AI signal processing
 - ✓ Memory for the AI model

⇒ Eliminates the need for high-performance processor or external memory

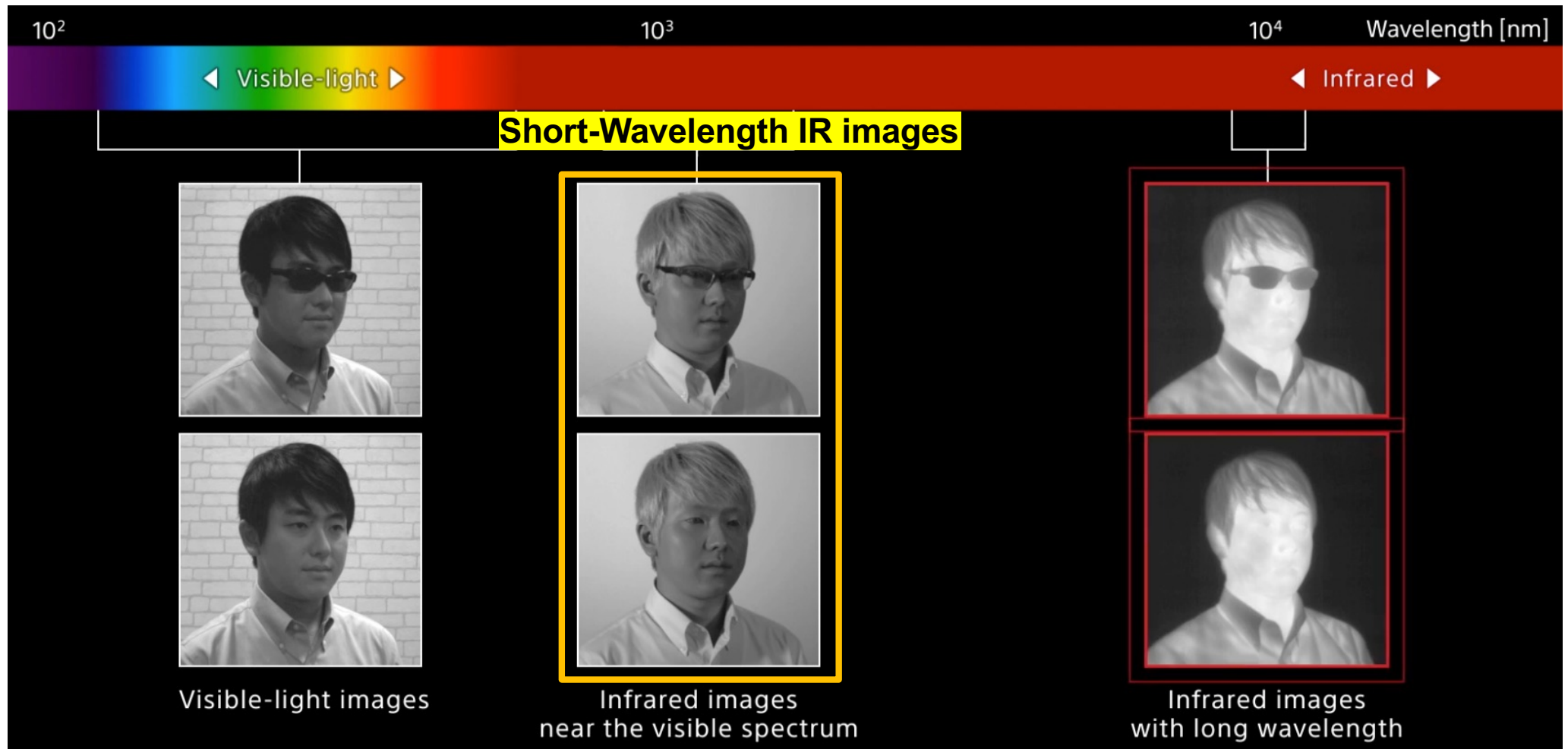
Source: Sony

Integration of AI into an Image Sensor



Source: Sony

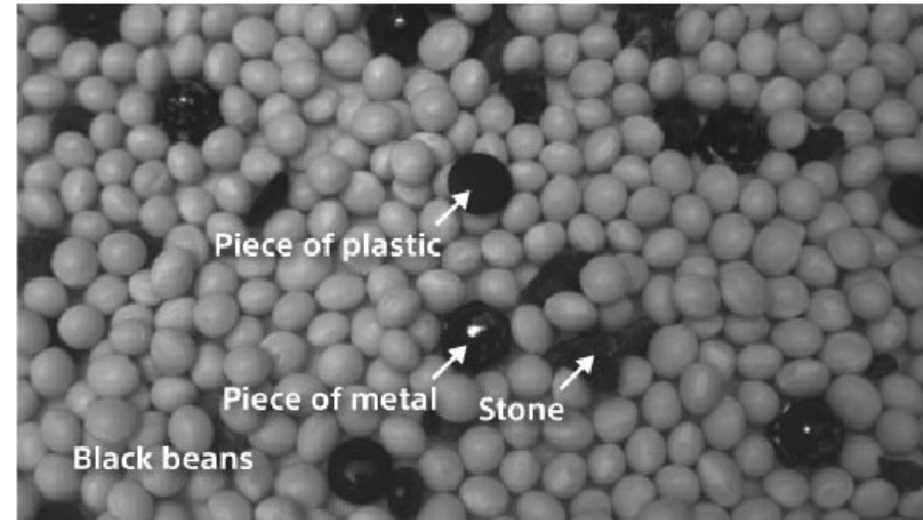
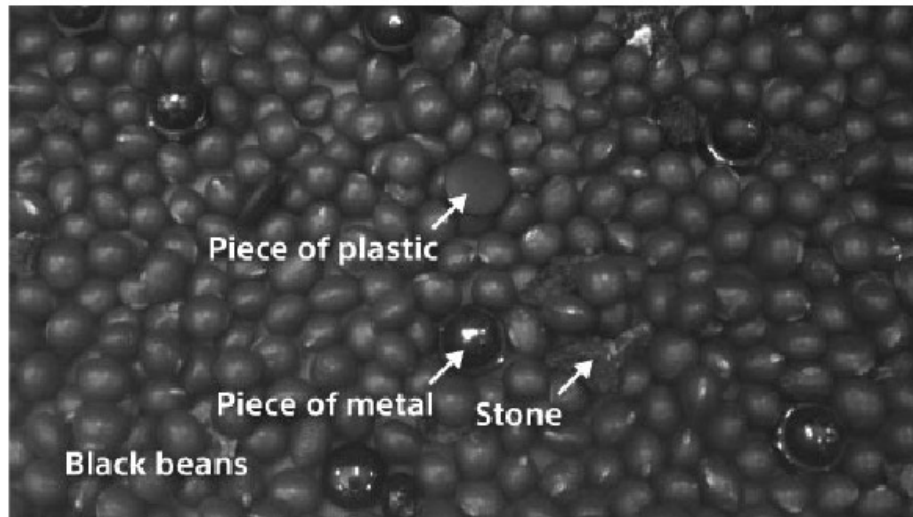
Infrared (IR) and SWIR Images



Source: Sony

Infrared (IR) and SWIR Images

Example of detecting contaminants in food



Under visible light



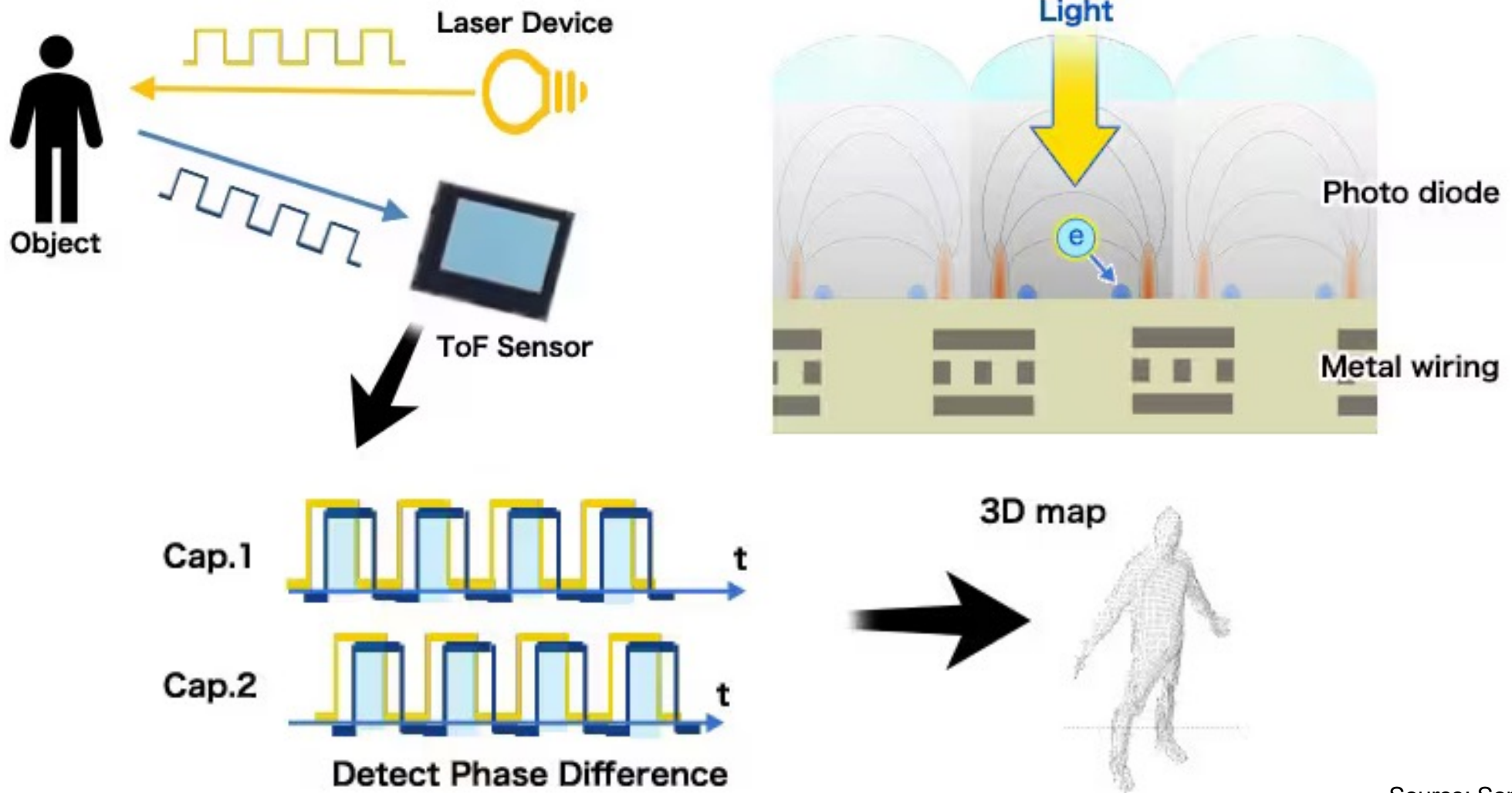
Under SWIR (1,550 nm)

Source: Sony

Time of Flight (ToF) Image Sensor

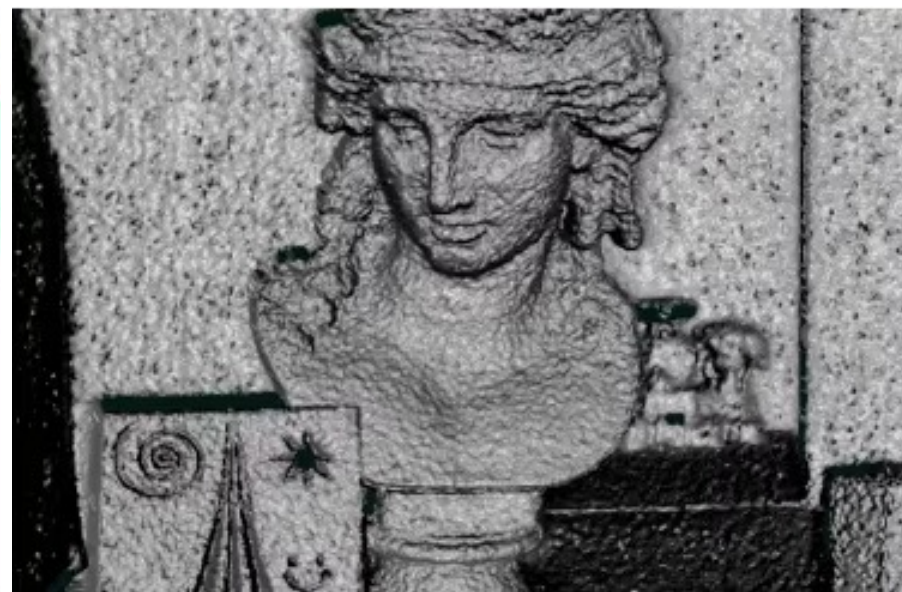
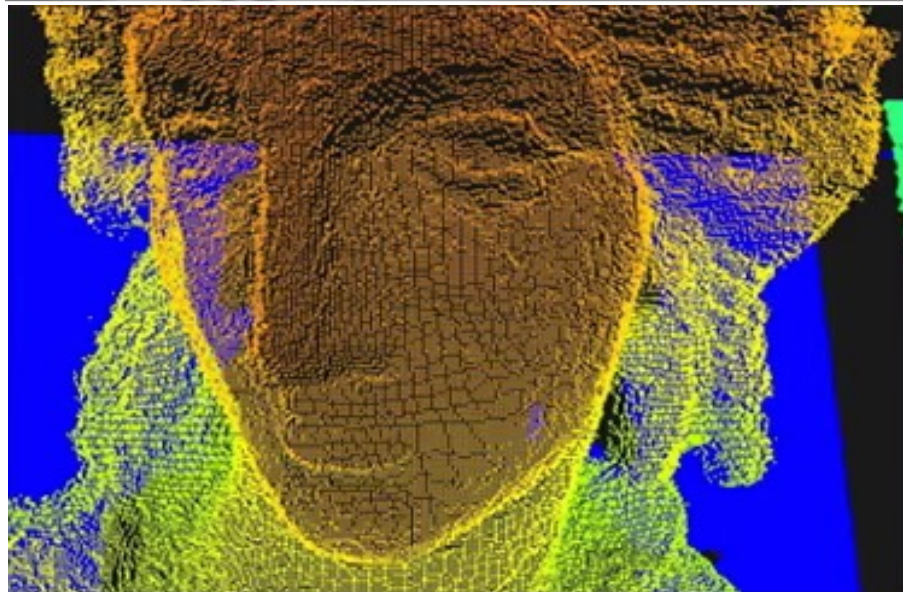
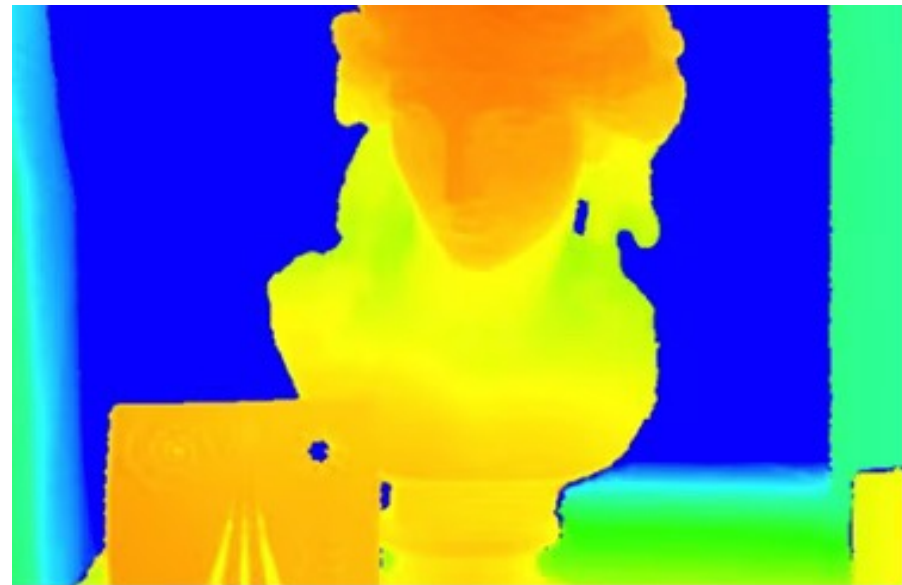
Current Assisted Photonic Demodulator (CAPD)

Back-illuminated CAPD pixel



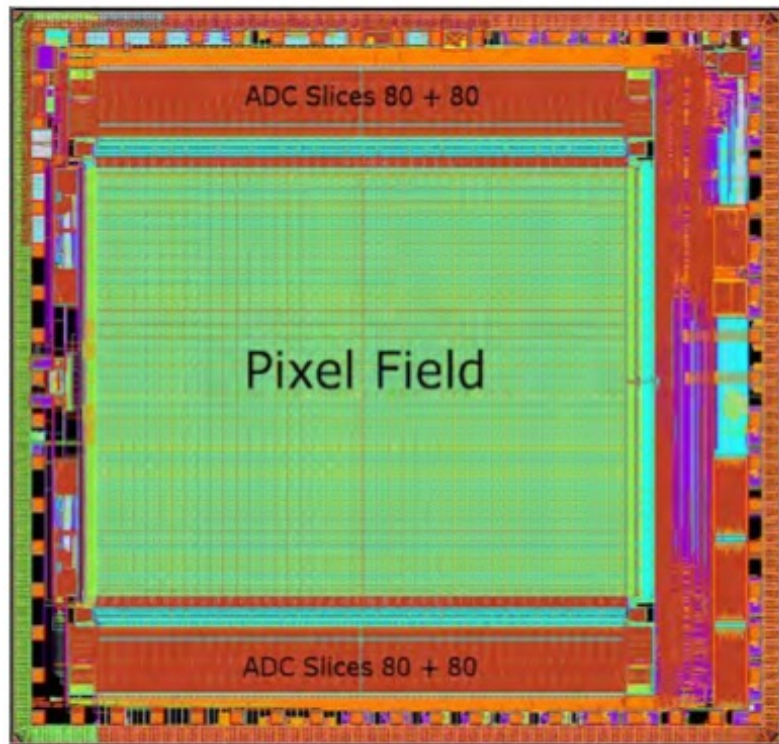
Source: Sony

Time of Flight (ToF) Image Sensor



Source: Sony

Another ToF Sensor – epc660



epc660

3D TOF imager 320 x 240 pixel

Main Features

■ General

- 3D TOF imager in full monolithic design
- 320 x 240 pixel-field, backside illuminated
- QE >80% @ 850nm
- Full well capacity 8'000 ke- (ambient and signal)
- 39 fps full 3D TOF frame rate, single frame rate up to 158fps
- Region of interest setting allows up to several kfps
- 4 integrated temperature sensors

■ Measurement performance

- Absolute accuracy in the sub-centimeter range with appropriate setup and calibration

■ Integrated LED (or laser diode) driver

- Laser diode (LD) illumination possible
- Open-drain LED output pad, up to 200mA drive
- Push-pull LED2 output pad, up to 50mA drive

■ Parallel digital data interface TCMI

- 48MS/s max. data rate, 2.5/3.3V compatible
- 12/8-bit parallel DATA output + XSYNC/SAT flag
- VSYNC, HSYNC and DCLK outputs

■ I²C control interface (slave)

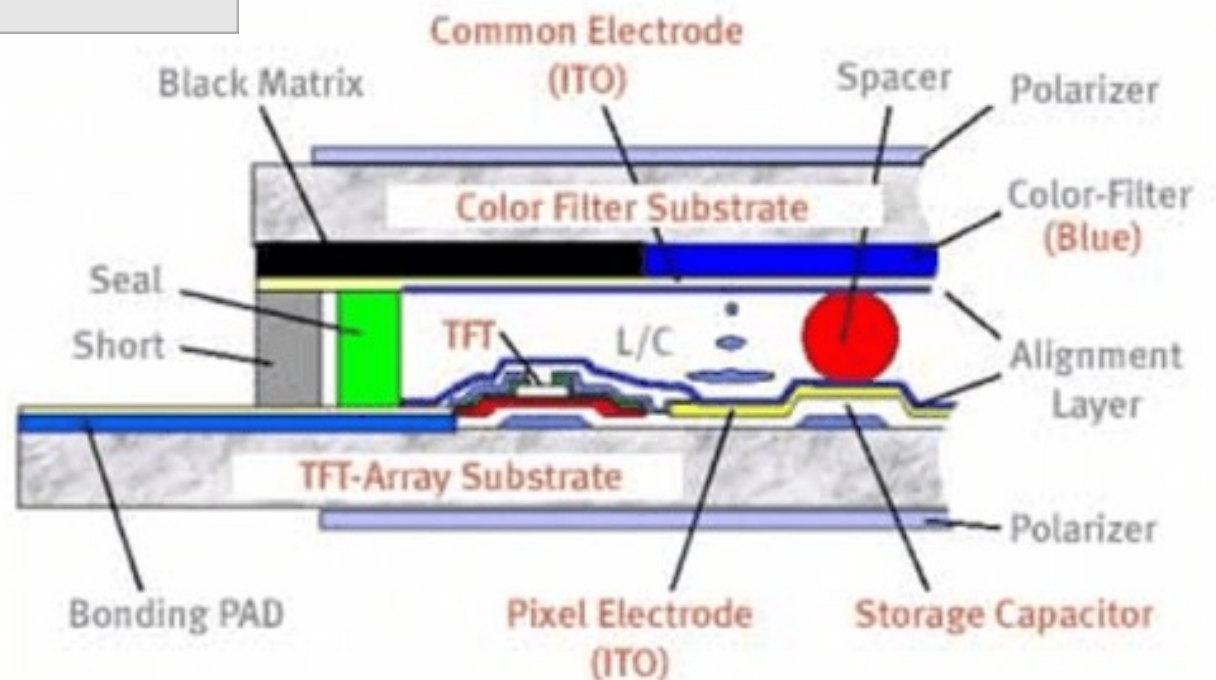
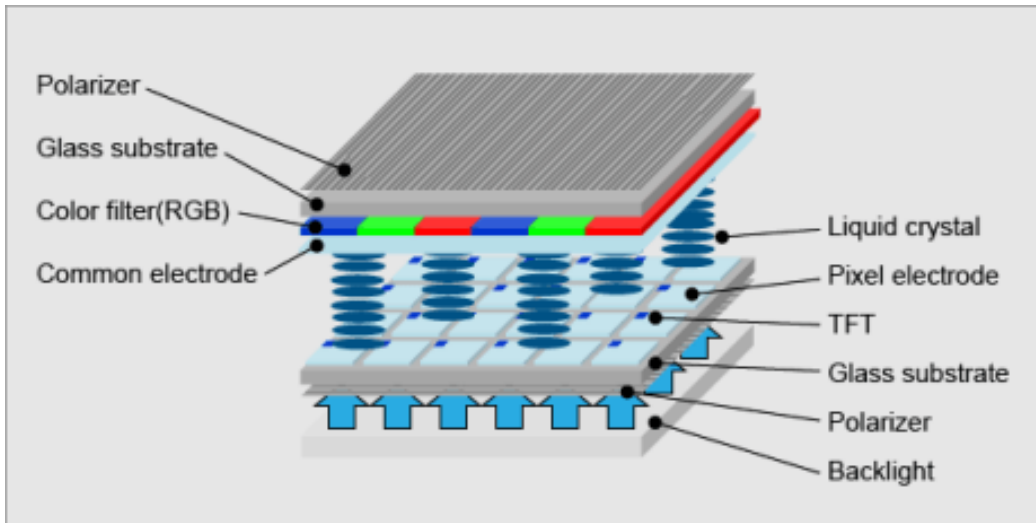
- 400kHz (FM) / 1MHz (FM+)

■ Integrated EEPROM 128 x 8-bit

- Calibration data and user programmable parameters
- Unique chip ID

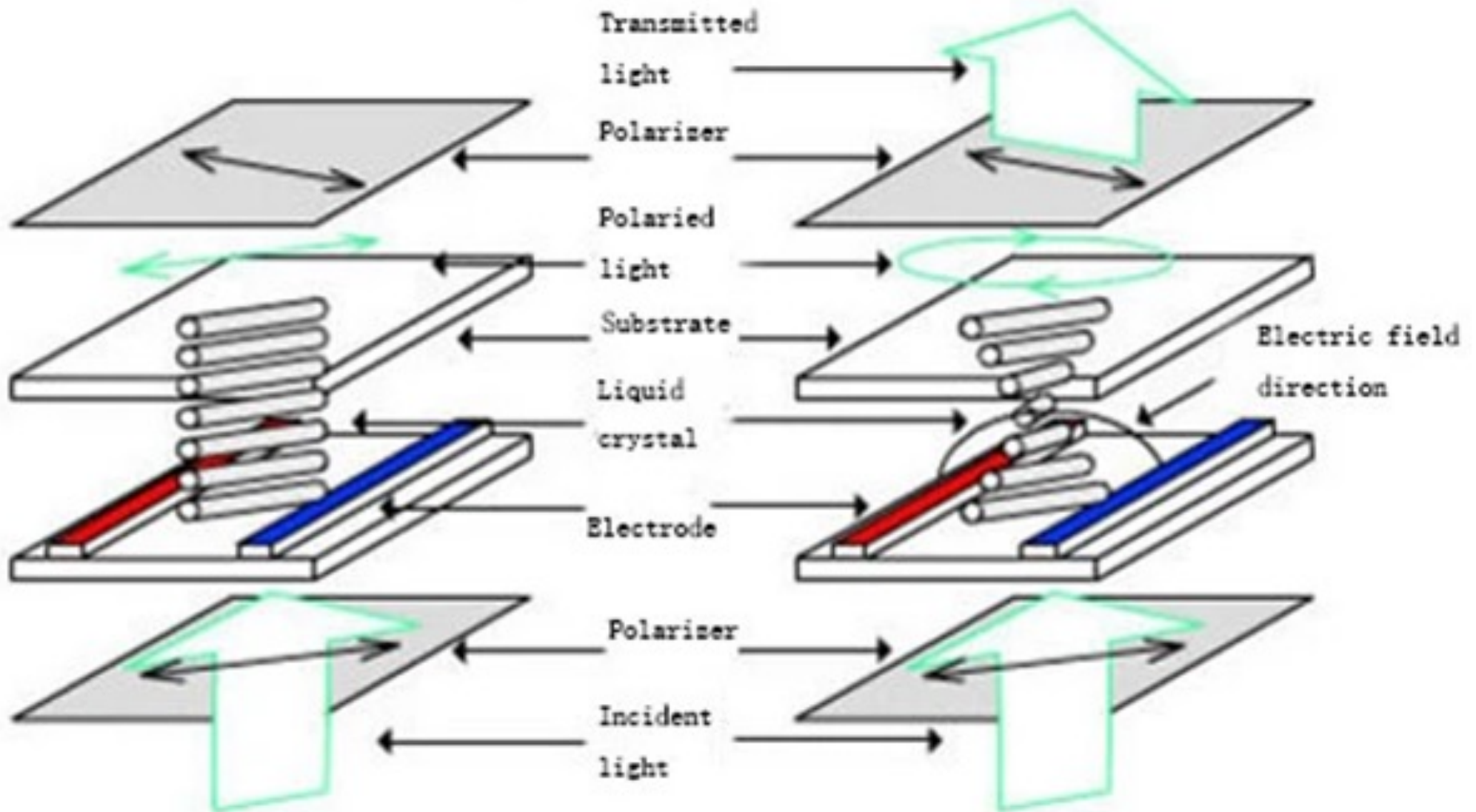
Source: EPC

TFT LCD Technology



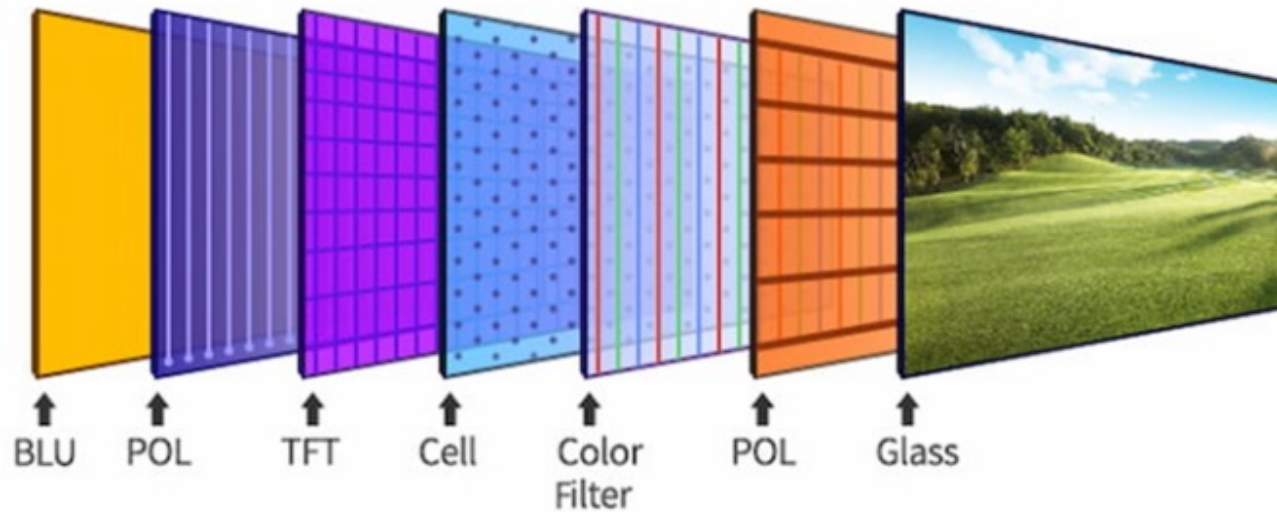
Source: Orient Display

In-plane-switching (IPS) LCD Technology



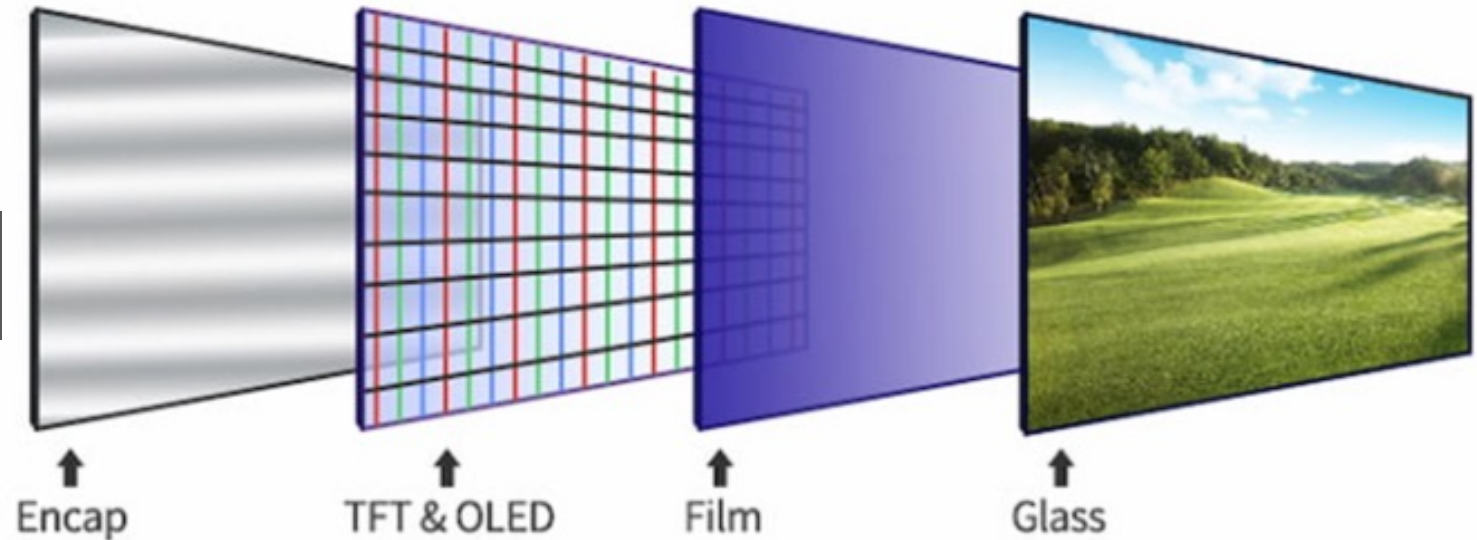
Source: Orient Display

OLED Display Technology



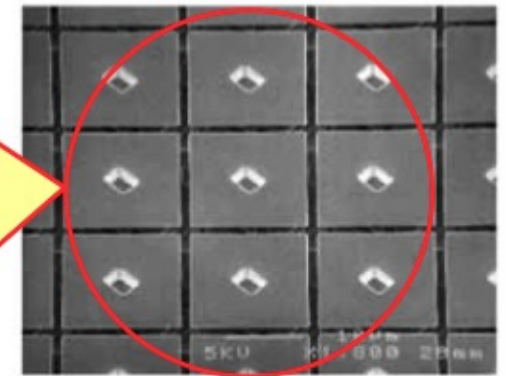
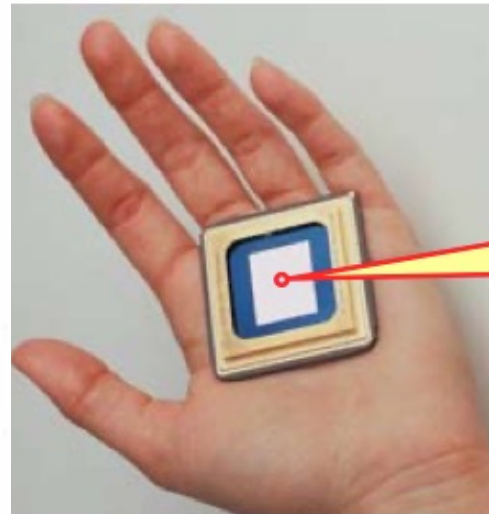
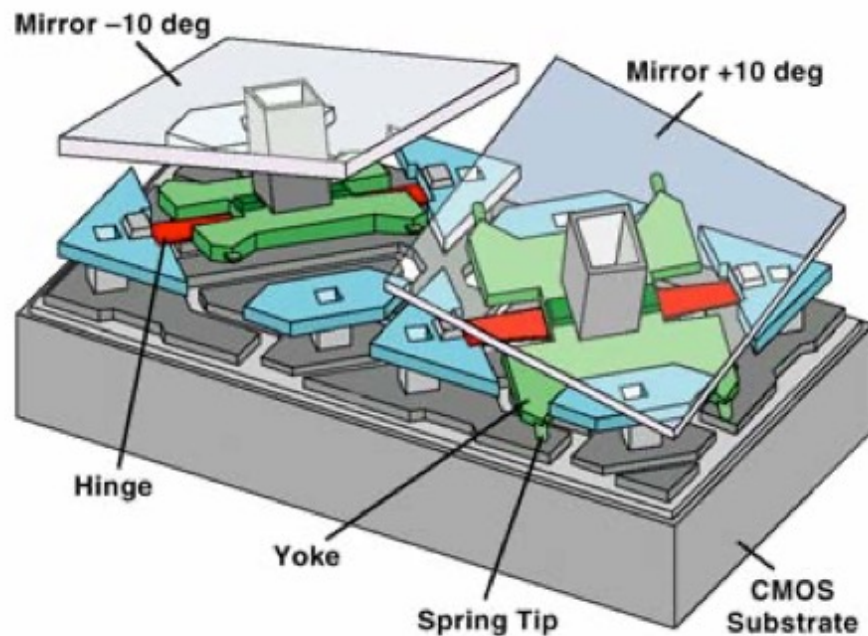
LCD display

OLED display

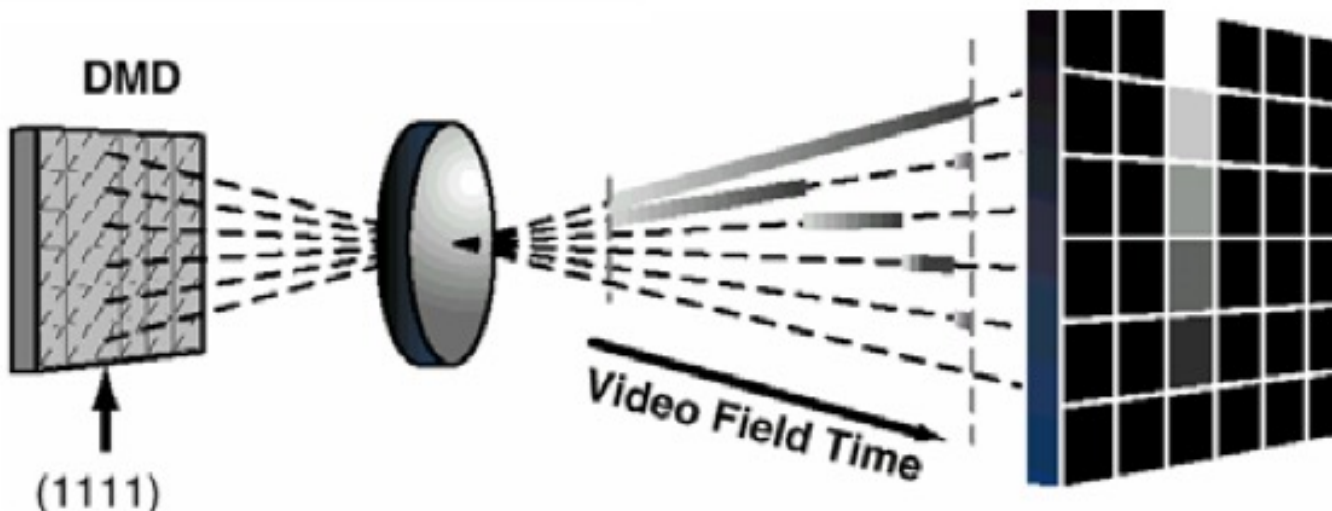


Source: LG

Digital Micromirror Device (DMD) Technology

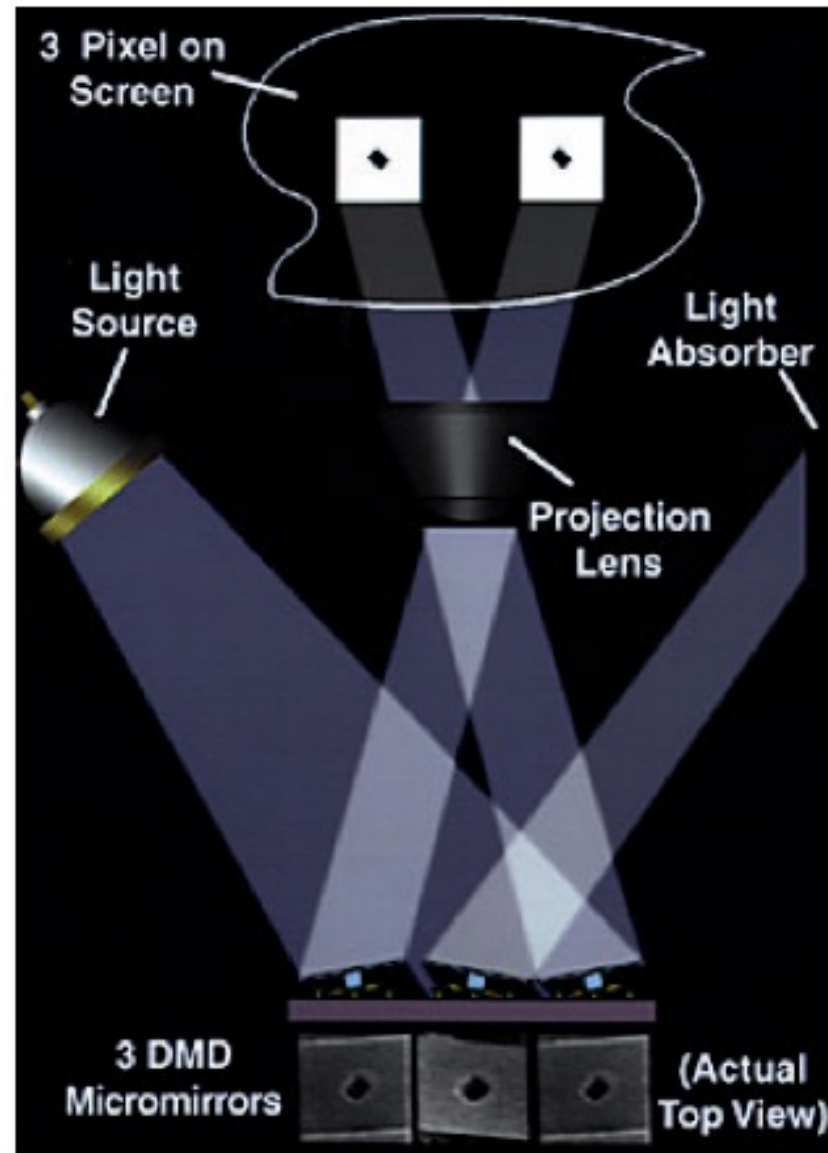
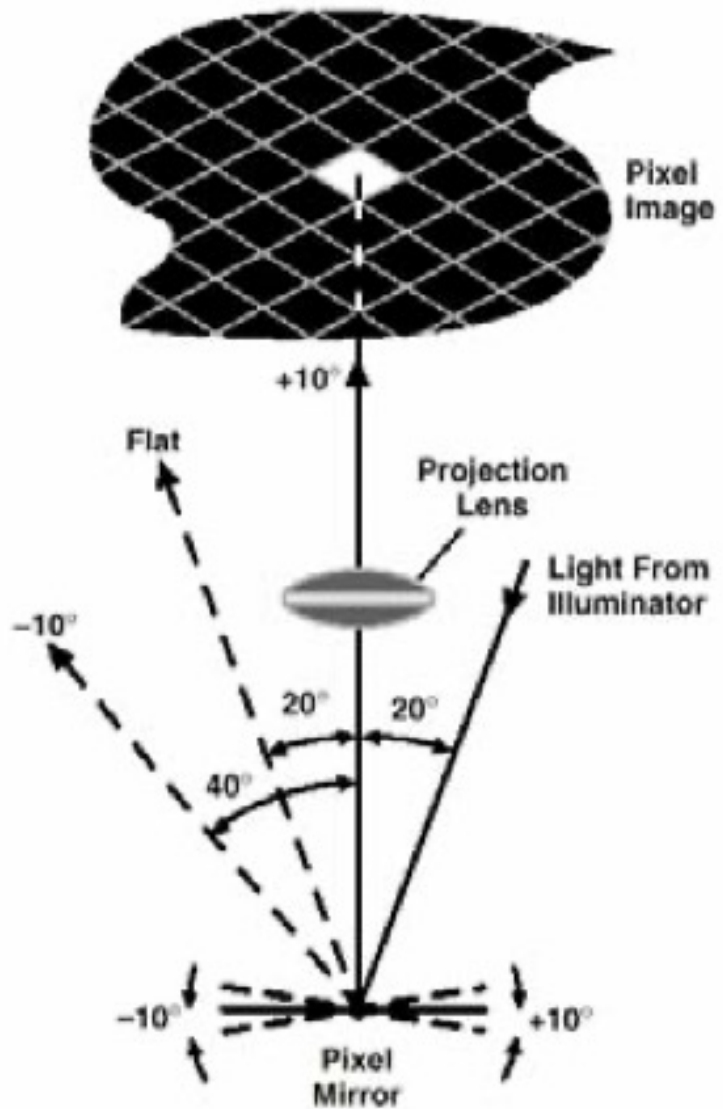


~ 1 million DMD's on a chip



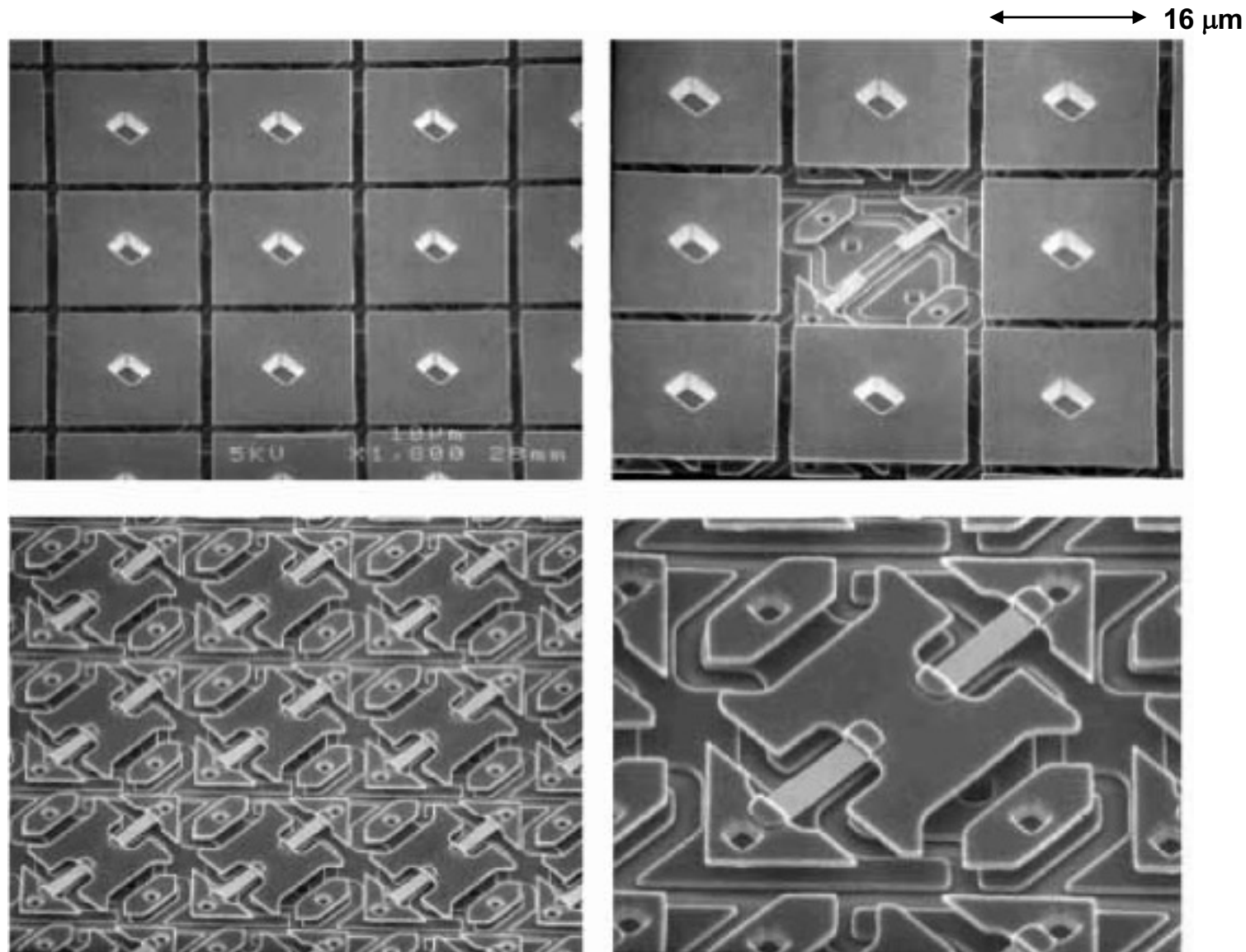
Source: Texas Instruments

Principle of Projection using DMD



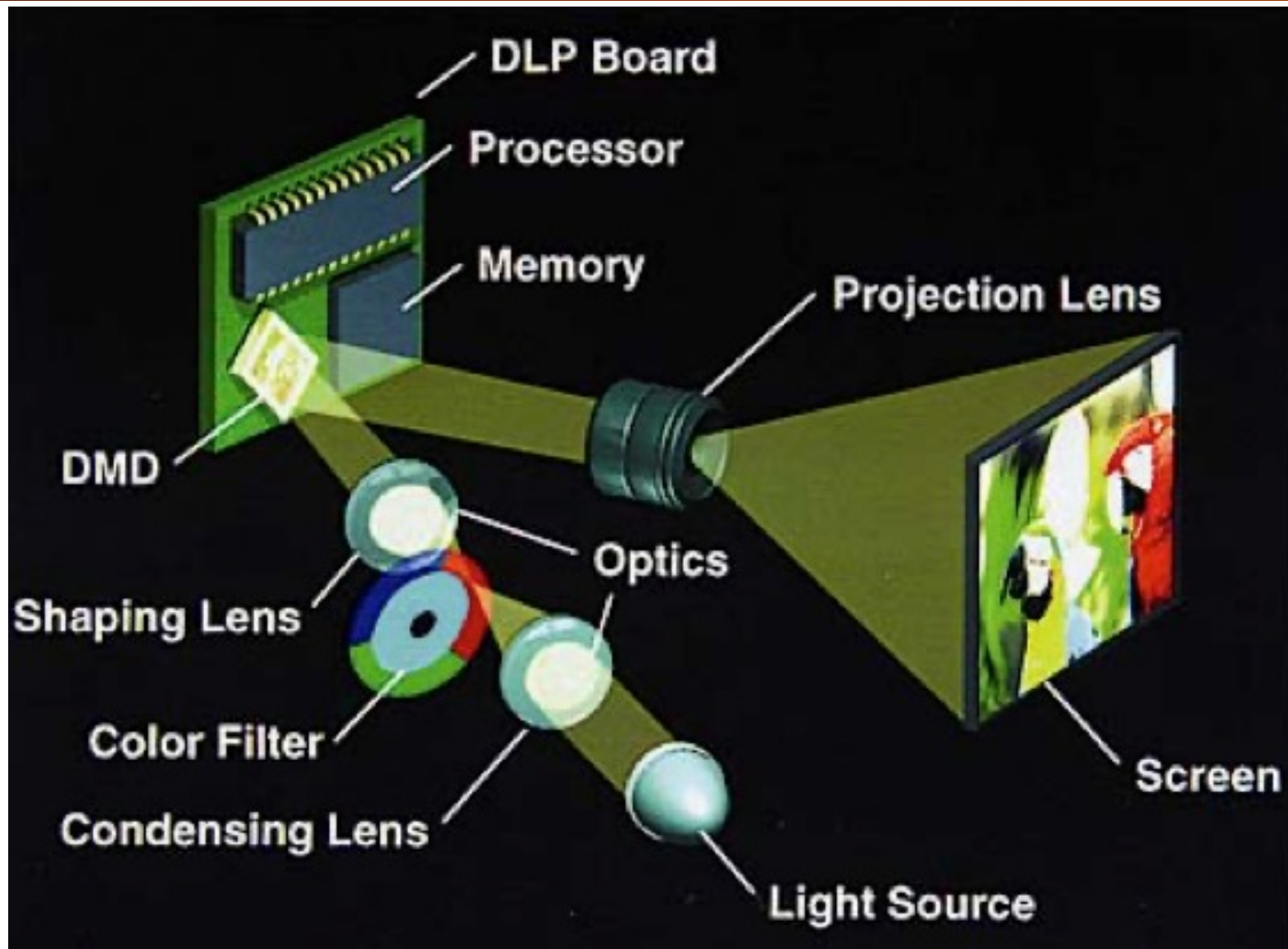
Source: Texas Instruments

SEM images of DMD by TI



Source: Texas Instruments

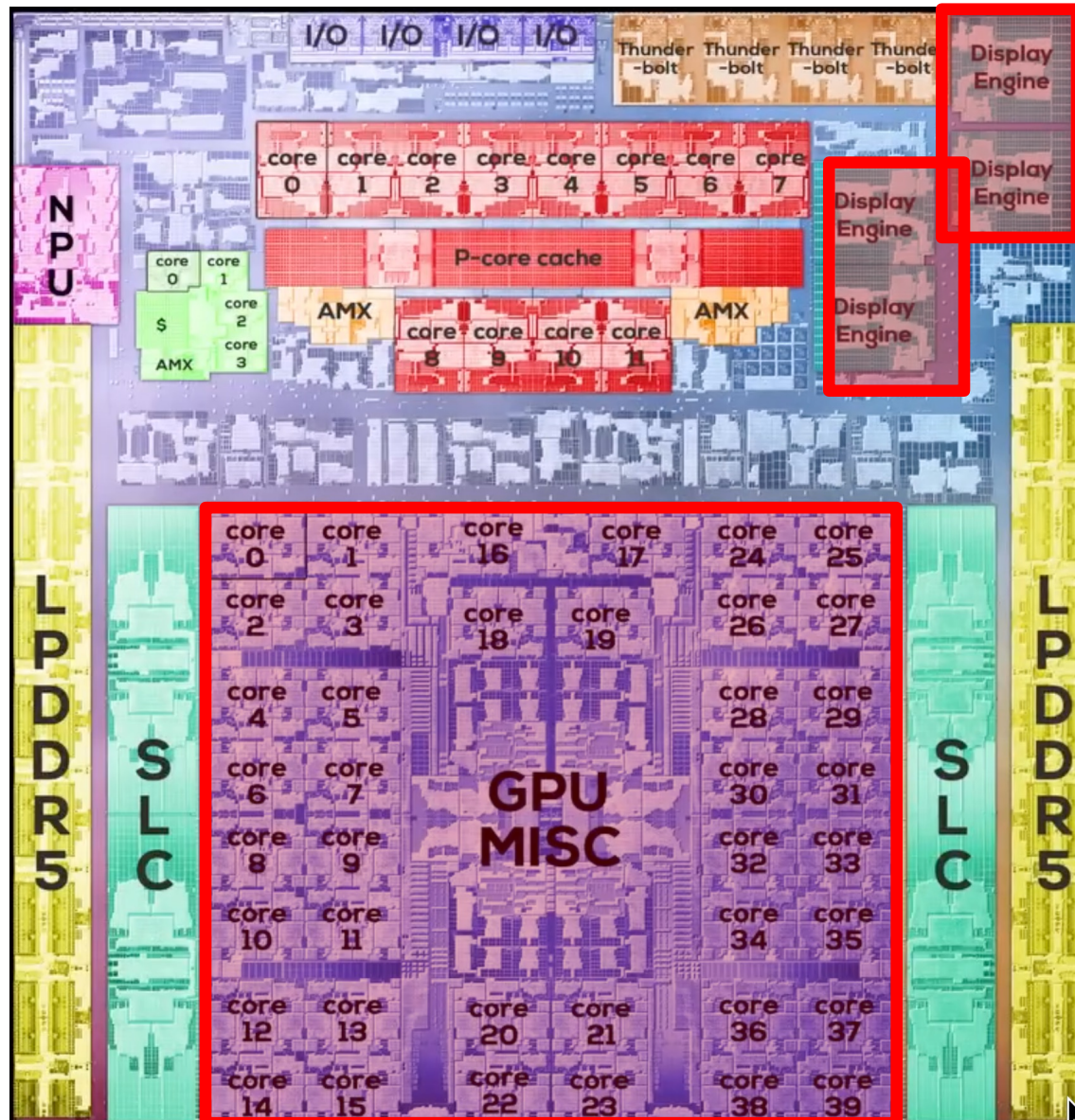
Digital Micromirror Device (DMD) Technology



DLP –
Digital Light
Processing

Source: Texas Instruments

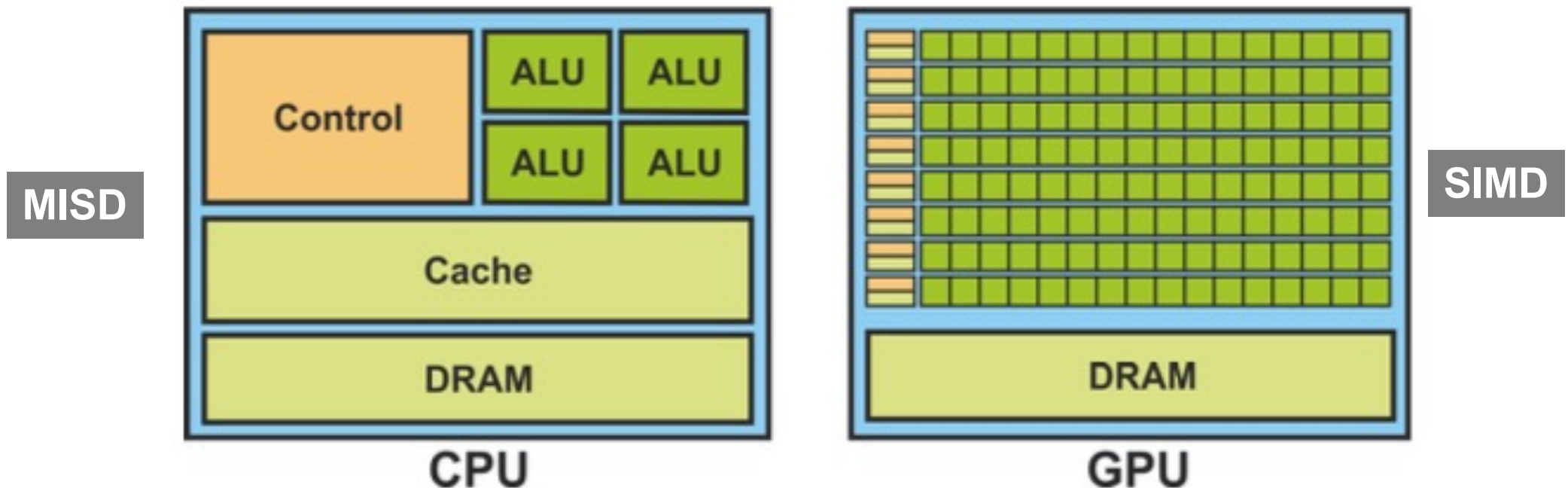
Apple Silicon M3 Pro Chip Photo



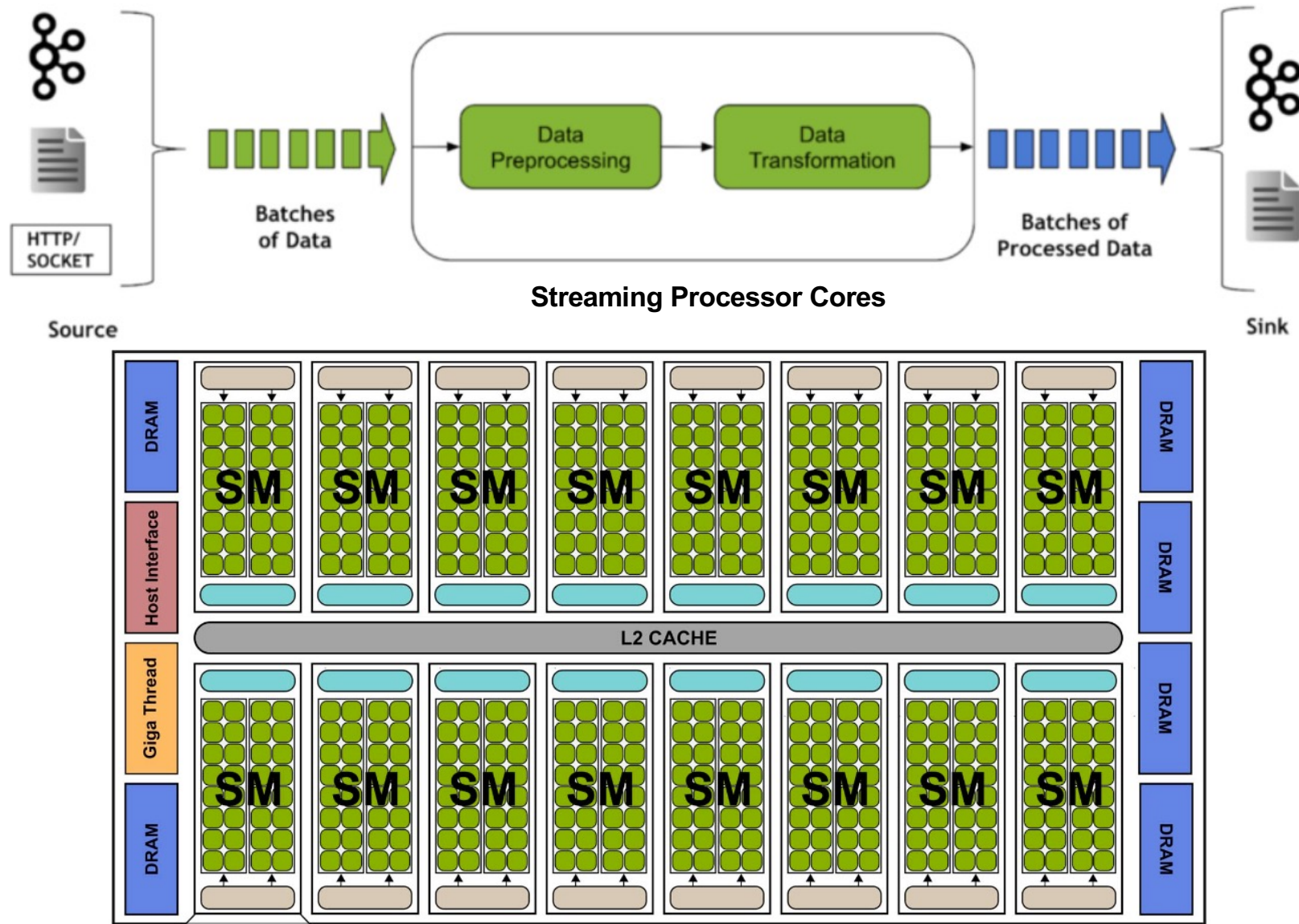
Source: Apple Computers

What is a GPU?

- ◆ Based on SIMD architecture – Single Instruction, Multiple Data.
- ◆ Exploit data parallelism.
- ◆ High compute density due to massive degree of parallel processing.
- ◆ Initially developed as graphics accelerators for games.
- ◆ Now used for many other scientific processing and particularly for AI training.
- ◆ Software based on C/C++, and also on CUDA (Nvidia's own programming language).

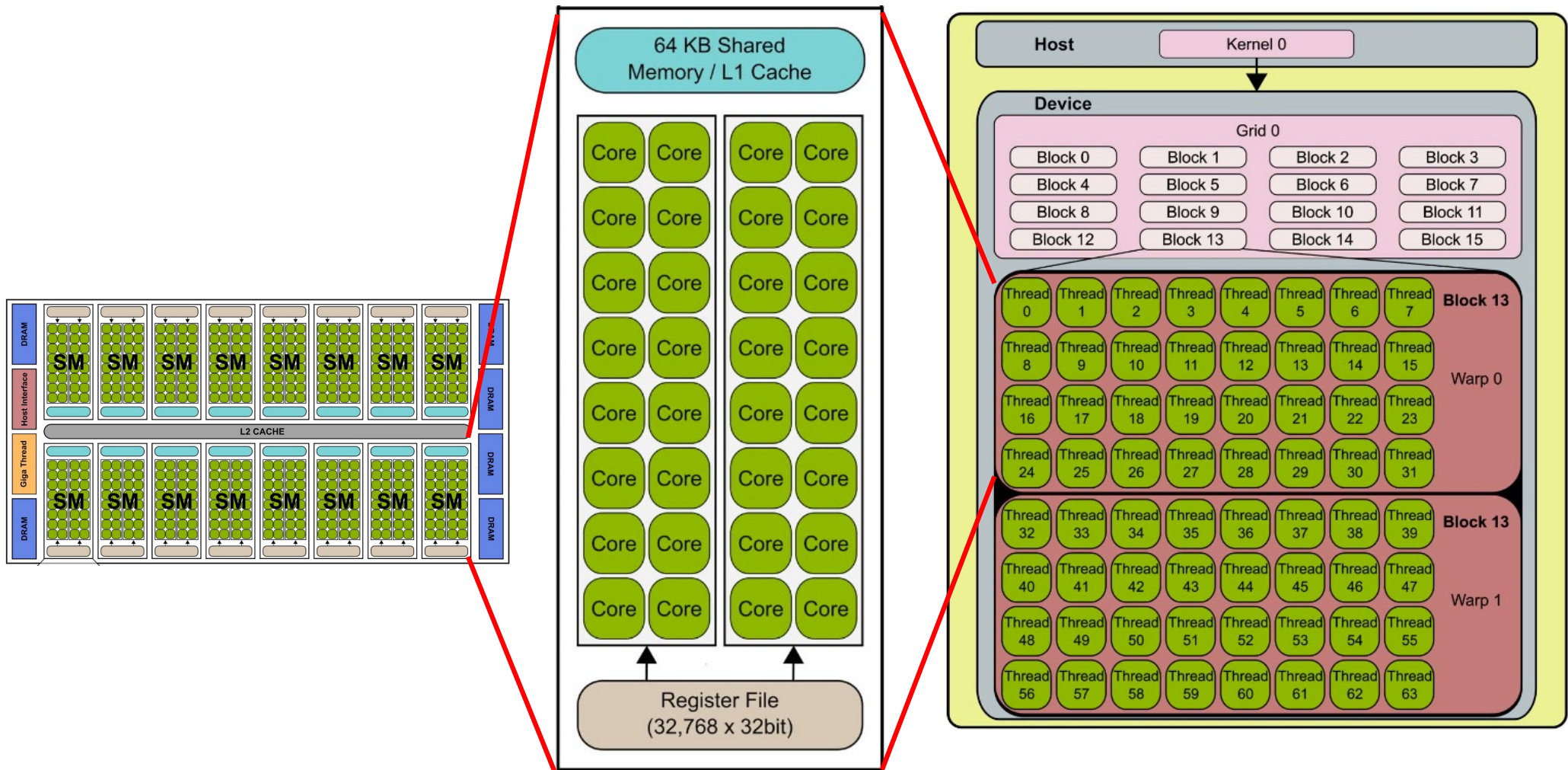


Typical Nvidia GPU Architecture



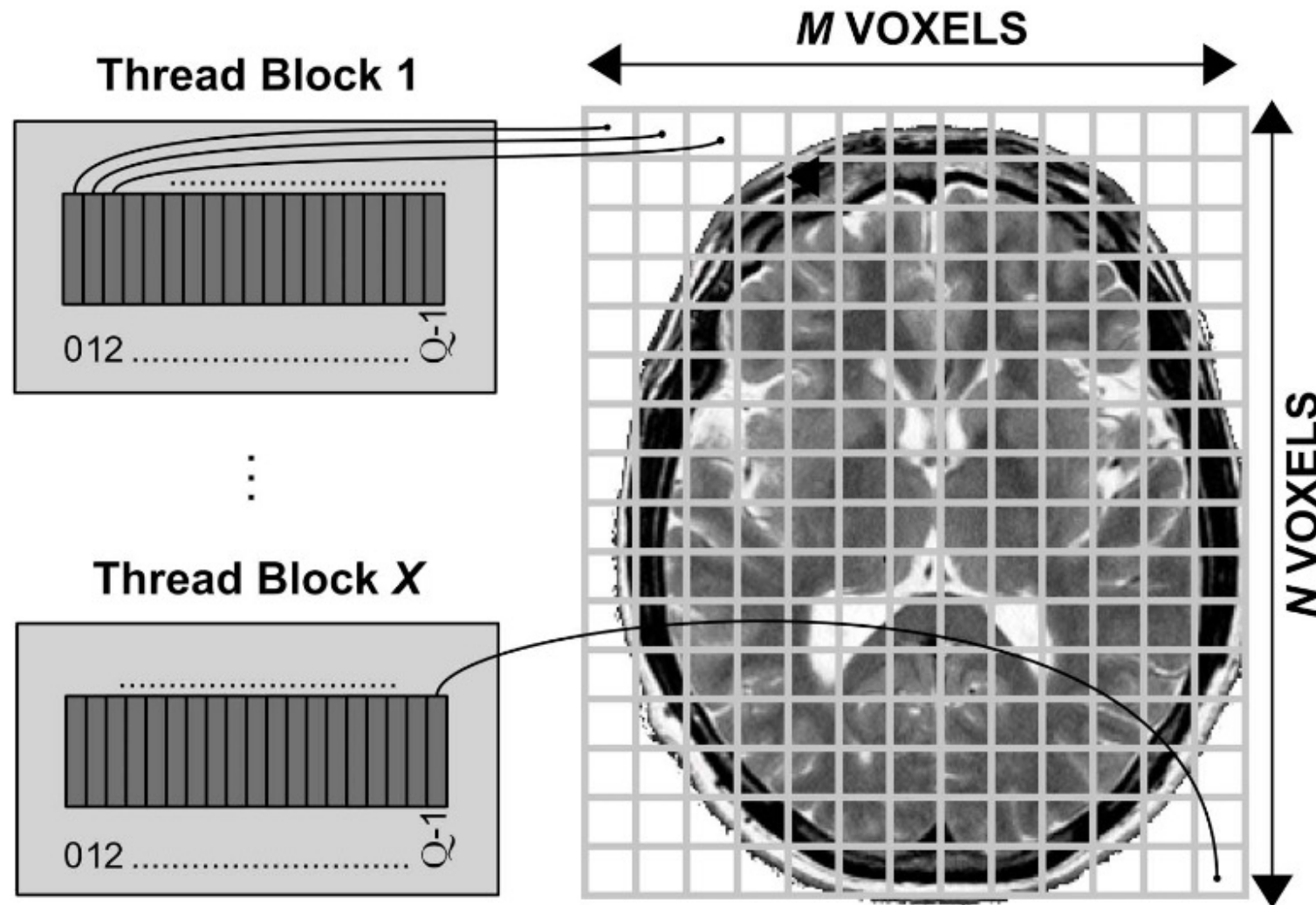
Source: NVIDIA

SM and the CUDA programming model



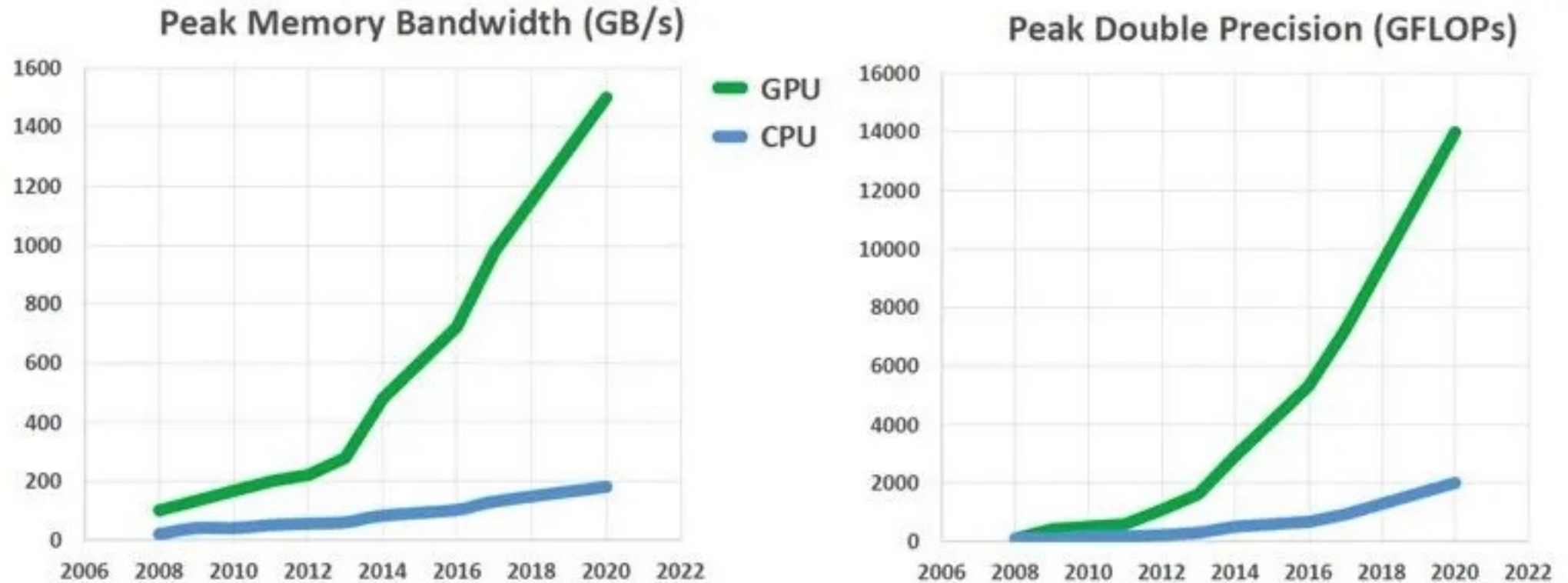
Source: NVIDIA

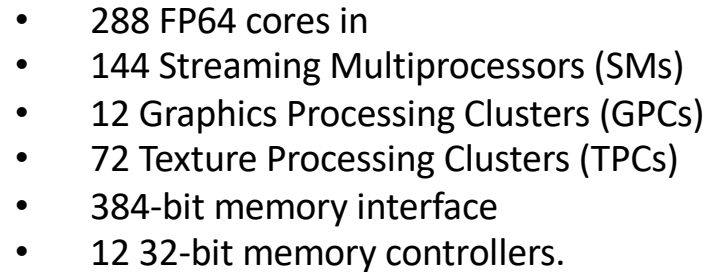
Nvidia CUDA Programming Model



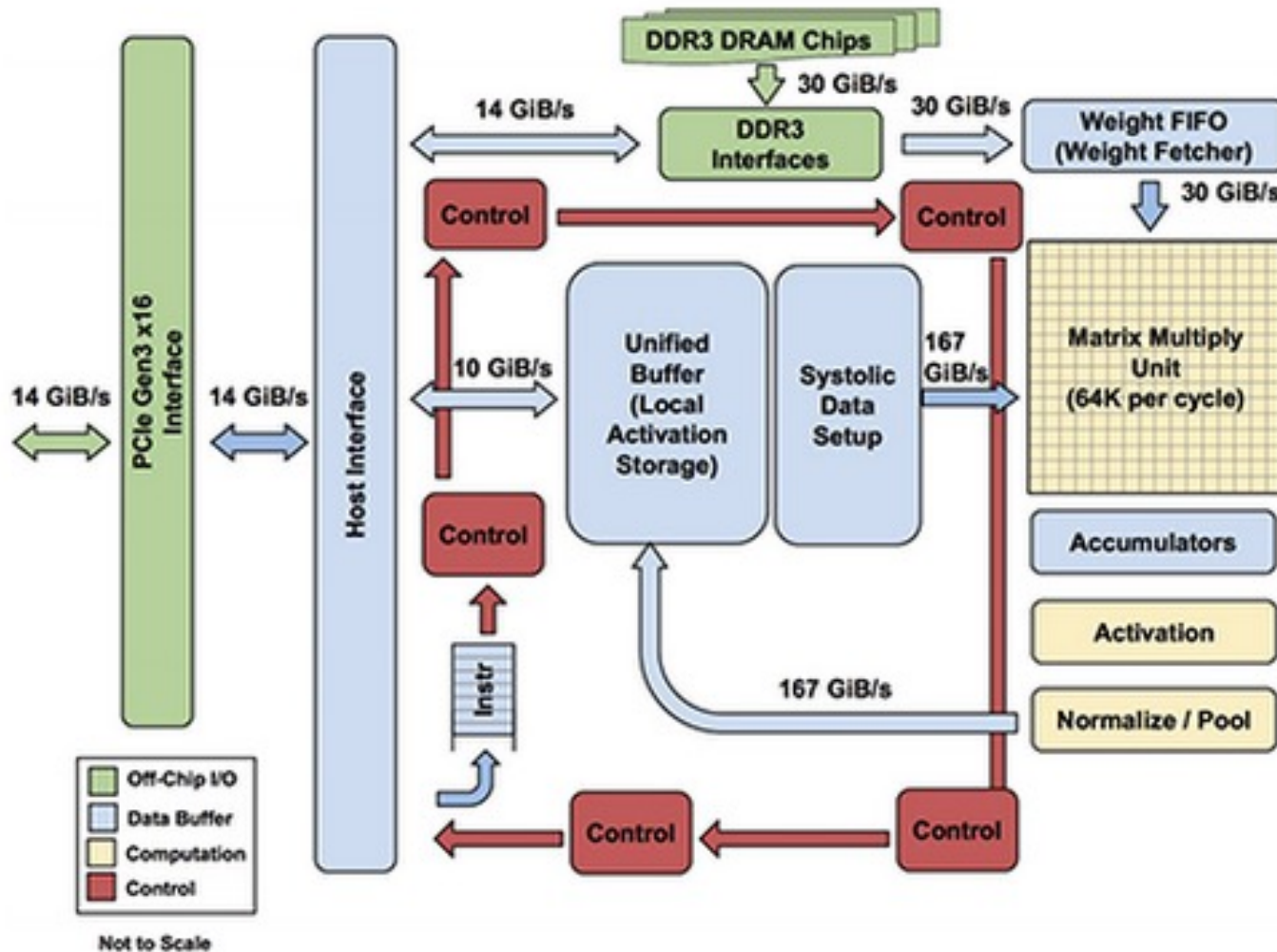
Source: Moises Hernandez

GPU vs CPU on Performance





Google Tensor Processing Unit (TPU)



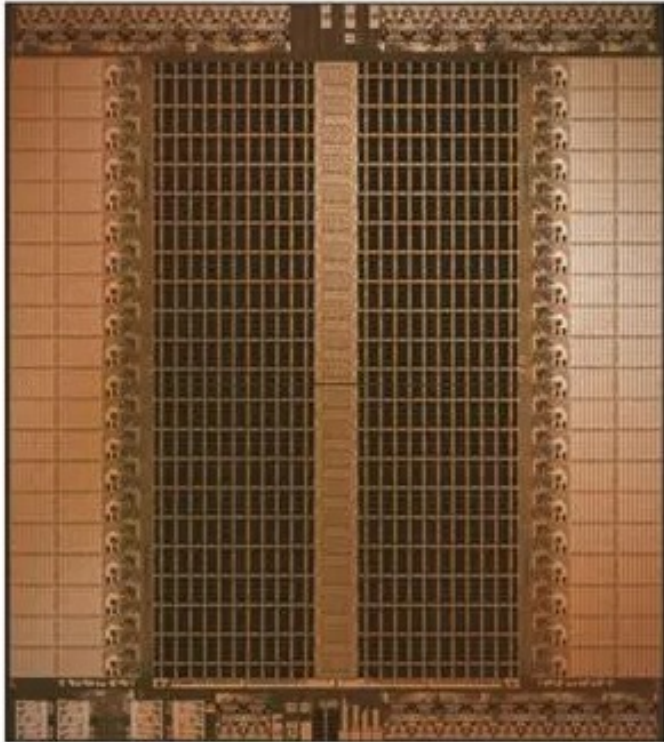
The TPU includes :

- **Matrix Multiplier Unit (MXU):** 65,536 8-bit multiply-and-add units for matrix operations
- **Unified Buffer (UB):** 24MB of SRAM that work as registers
- **Activation Unit (AU):** Hardwired activation functions

Source: Google

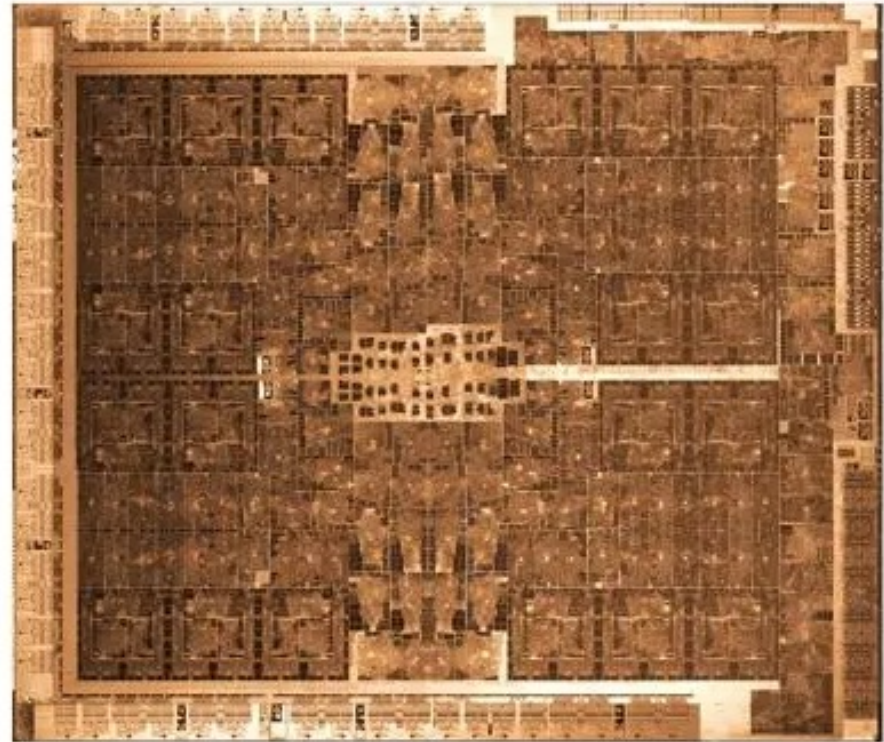
GroqChip 1 – Another AI inference engine

—— GroqChip™ 1 ——



Simplified design enables
compute performance

—— Typical GPU ——



Complex design for processing
data results in **compute costs**

Source: Groq

Cerebras 1.2 trillion transistor AI interference engine

